EXHIBIT A

United States Patent [19]

McCartney, Jr. et al.

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[11] Patent Number:

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[45] Date of Patent:

Jan. 18, 1994

[54] DIRECTIONAL DIFFUSER FOR A LIQUID CRYSTAL DISPLAY

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Goodyear, all of Ariz.

[73] Assignee: Honeywell Inc., Minneapolis, Minn.

[21] Appl. No.: 911,547

[22] Filed: Jul. 9, 1992

[56] Refer

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IBM Corp., "Polarized backlight for liquid crystal display", IBM Technical Disclosure Bulletin, vol. 33, No. 1B, Jun. 1990, pp. 143-144.

Primary Examiner-William L. Sikes

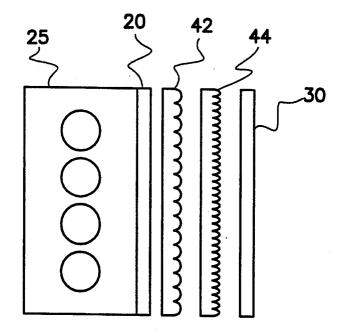
Assistant Examiner—Huy Mai

Attorney, Agent, or Firm-Dale E. Jepsen; A. Medved

[57] ABSTRACT

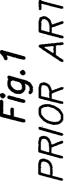
A display apparatus including a light source, a liquid crystal panel, and one or more directional diffuser lens arrays disposed therebetween provides a tailored variation of luminance with viewing angle, a uniform variation of luminance with viewing angle within a first predetermined range of viewing angles and a concentration of light energy within a second predetermined range of viewing angles.

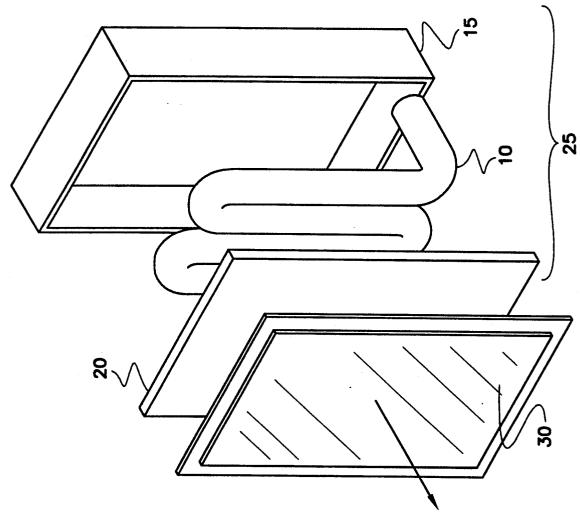
3 Claims, 11 Drawing Sheets



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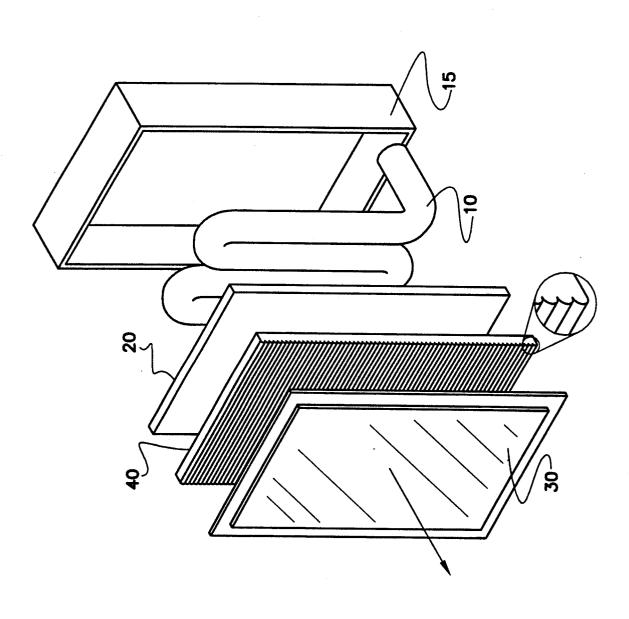
Sheet 1 of 11



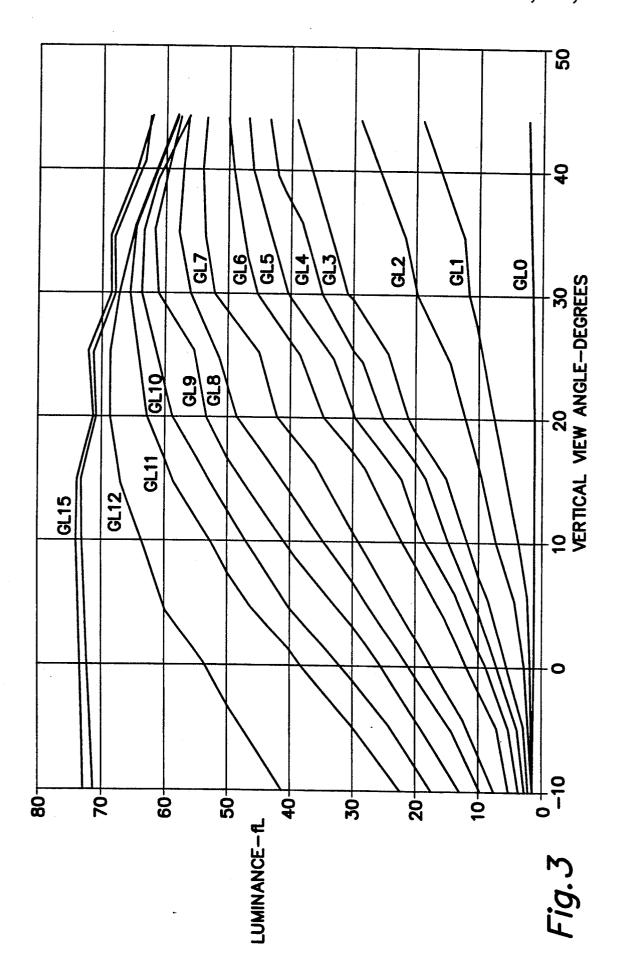


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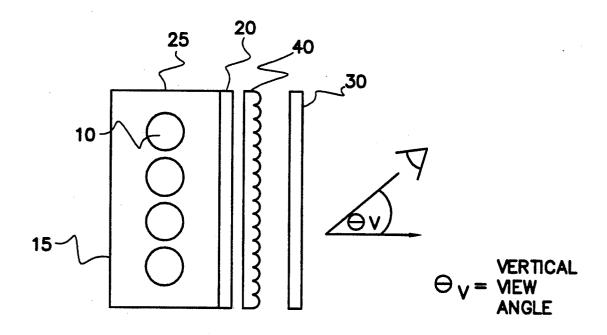


Fig.4A

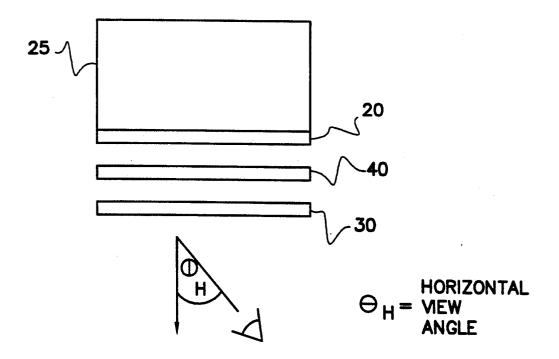
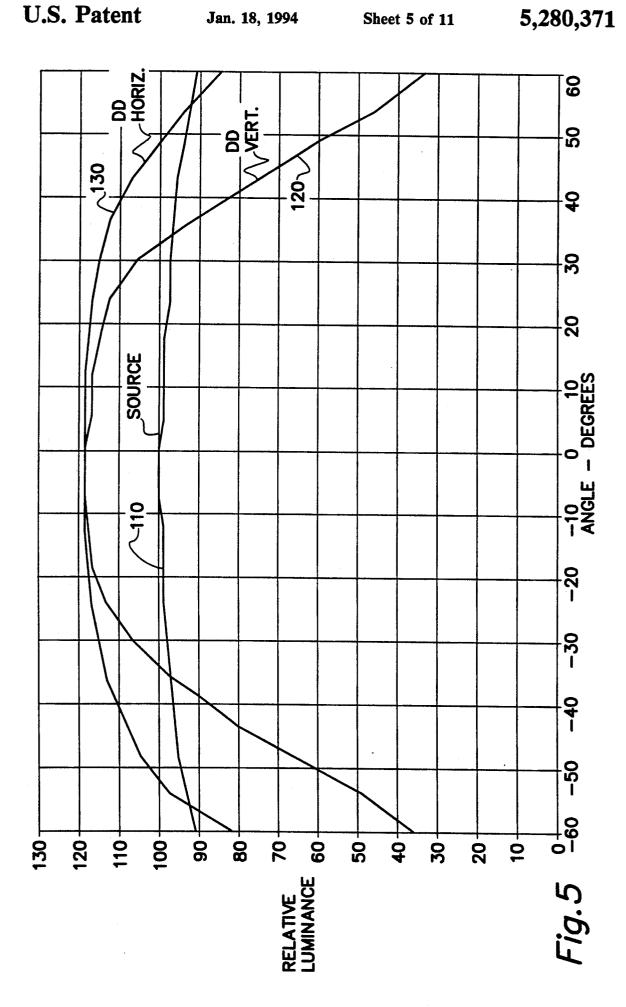
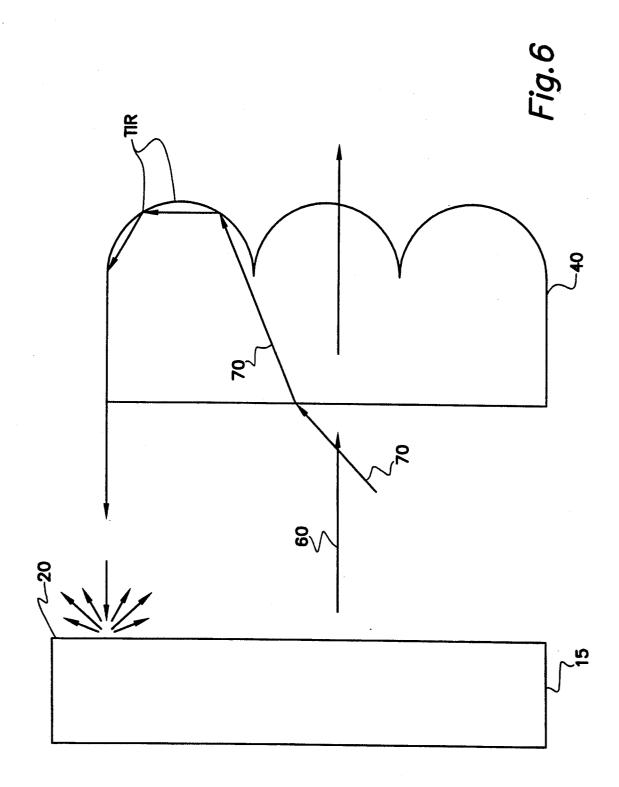


Fig.4B



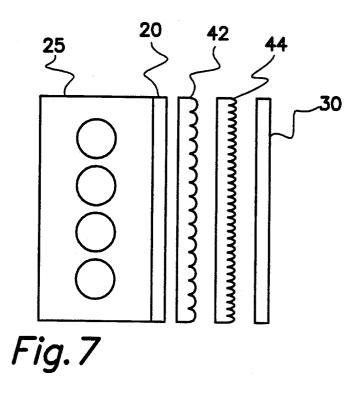
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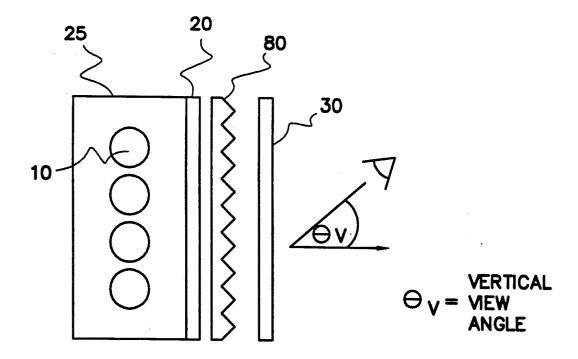
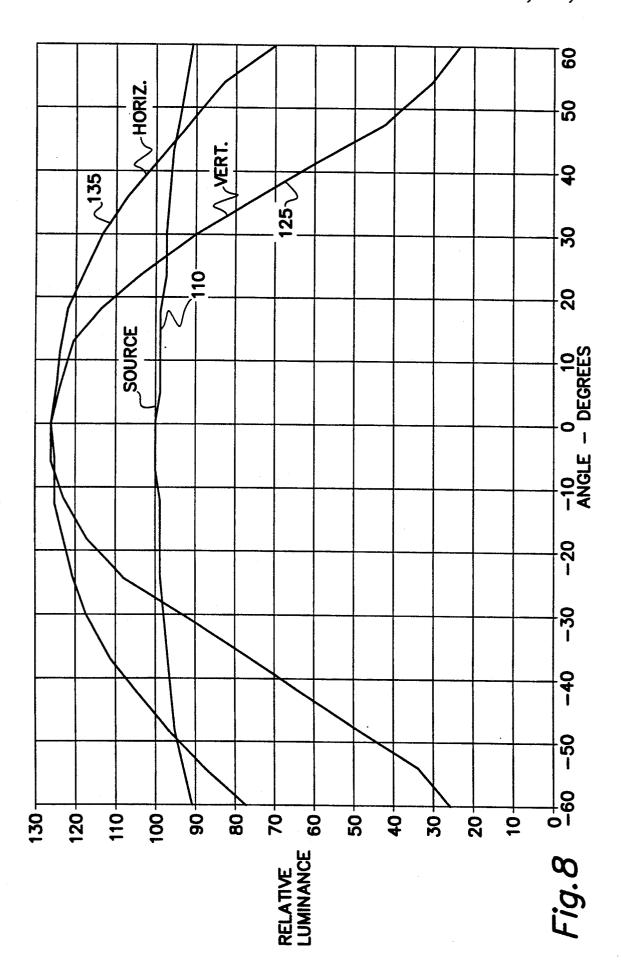


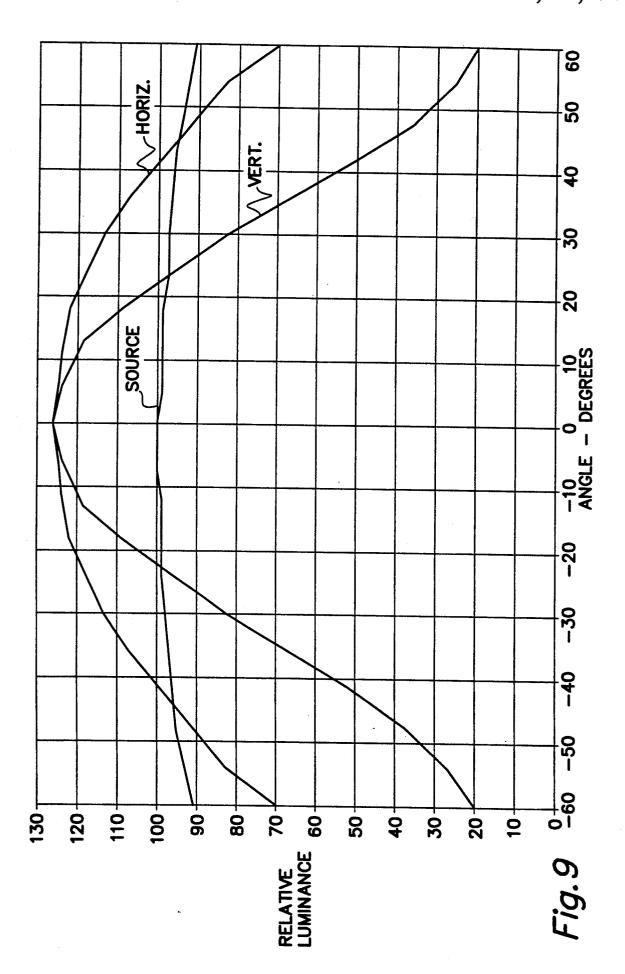
Fig.10

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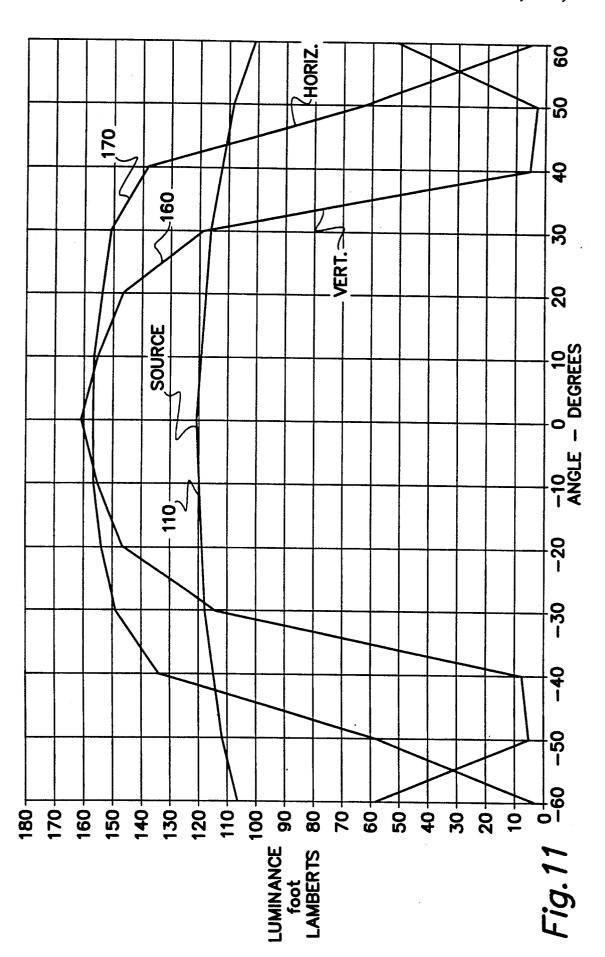


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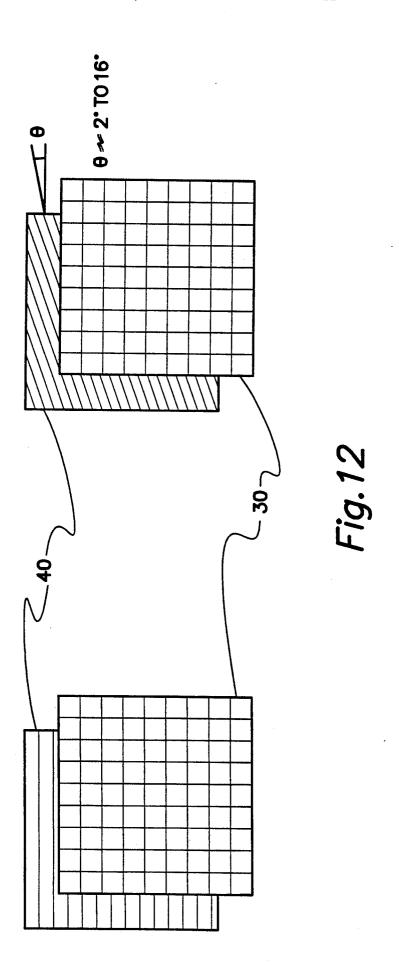


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DIRECTIONAL DIFFUSER FOR A LIQUID CRYSTAL DISPLAY

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BACKGROUND OF THE INVENTION

This invention relates in general to flat panel liquid crystal displays and, more particularly, to a liquid crystal display (LCD) having a directional diffuser to provide a tailored variation of luminance with viewing angle.

There are commercially available liquid crystal displays for use in various applications, including for example aircraft cockpit displays. However, a typical characteristic of the liquid crystal panel used therein is a wide variation of the light transmission of the liquid 15 crystal panel with viewing angle, especially the vertical viewing angle. This results in gray-scale errors and off-state errors with viewing angle. That is to say, the brightness of certain areas of the display when viewed at angles above or below a vertical viewing angle nor- 20 mal to the display surface, may be substantially different than the brightness of those areas when viewed at an angle normal to the display surface. This variation of brightness or luminance with viewing angle is generally undesirable and particularly undesirable in those cases 25 where the information being displayed on the liquid crystal display is critical to an operation such as controlling or navigating an aircraft.

In addition, a typical diffuser used to provide a light source for backlighting a typical liquid crystal display 30 ordinarily provides a constant luminance with viewing angle and therefore provides the same amount of energy for any given viewing angle of the display. In certain applications, such as for example an aircraft cockpit, the typical vertical viewing angle is fixed within a relatively 35 viewing angle for a triple lens array configuration; narrow range and it would therefore be desirable to concentrate a higher percentange of the energy from the light source within a particular range of viewing angles.

It would therefore be desirable to provide a direc- 40 tional diffuser for use with a liquid crystal display to provide a tailored variation of luminance with viewing angle while also providing a concentration of the light energy from the light source within a predetermined range of viewing angles.

SUMMARY OF THE INVENTION

It is therefore an object of the present invention to provide a directional diffuser element for a liquid crystal display to provide a tailored variation of luminance 50 with viewing angle.

It is a further object of the present invention to provide a liquid crystal display having less variation of intermediate gray-level luminance with viewing angle.

It is still further an object of the present invention to 55 provide a liquid crystal display combining the above features to provide a higher concentration of light energy, and therefore increased luminance, within a particular range of viewing angles thereby providing a more efficient use of light energy available from a light 60

The foregoing and other objects are achieved in the present invention wherein there is provided a liquid crystal display apparatus comprising a light source, a liquid crystal planar array of pixels for creating an 65 image by controlling the amount of light allowed to pass through each of the pixels, and one or more directional diffuser lens arrays disposed between the light

source and the liquid crystal array for providing a tailored variation of luminance from the liquid crystal display as a function of vertical viewing angle.

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BRIEF DESCRIPTION OF THE DRAWINGS

The above mentioned and other features and objects of the present invention and the manner of attaining them will become more apparent and the invention itself will be best understood by reference to the following description of alternative embodiments of the invention taken in conjunction with the accompanying drawings wherein:

FIG. 1 is an exploded view of a typical prior art backlit liquid crystal display;

FIG. 2 is an exploded view of the liquid crystal display of the present invention, having a directional diffuser lens array;

FIG. 3 illustrates a typical prior art LCD gray-level response showing the variation of luminance with vertical viewing angle;

FIGS. 4A and 4B show cross sectional side and top views of a typical assembly including the lens array of the present invention;

FIG. 5 illustrates the variation of luminance with viewing angle- for a light source alone and a light source combined with a single lens array;

FIG. 6 illustrates the path of various light rays when striking the lens array at various angles;

FIG. 7 is a cross sectional view of a preferred embodiment of the present invention with two lens arrays; FIG. 8 illustrates the variation of luminance with viewing angle for the dual lens array configuration;

FIG. 9 illustrates the variation of luminance with

FIG. 10 is a cross sectional view of a configuration utilizing a triangular shaped lens array;

FIG. 11 illustrates the variation of luminance with viewing angle for the triangular shaped lens array; and FIG. 12 shows the angular rotation of the lens array with respect to the LCD matrix array to eliminate residual moire effects.

DESCRIPTION OF A PREFERRED **EMBODIMENT**

Referring now to FIG. 1 there is shown a cross section of a typical prior art liquid crystal display apparatus including backlight array 25 comprising lamp 10, rear reflecting surface 15 and lambertian diffuser 20. The backlight array provides a source of light which impinges on liquid crystal panel 30 comprised of a number of individual liquid crystal elements which are alternately energized in order to form a desired pattern or image for viewing from the front of the liquid crystal

While this typical prior art liquid crystal panel may be adequate for certain applications where the normal viewing angle is more or less at an angle normal to the display surface, this display is not optimum for applications wherein the typical viewing angle is other than at an angle normal to the display surface. This prior art display exhibits a relatively wide variation of light transmission with viewing angle, especially the vertical viewing angle. As illustrated in FIG. 3 this variation also changes with the level of lumination for various gray-levels or intermediate intensities for a given display.

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As can be seen in the curves of FIG. 3, the luminance emitted from the lower gray-levels of the LCD system increases significantly with increasing vertical viewing angle. This variation presents an undesirably large luminance increase with angle when the information being 5 presented is low-level luminance information, such as for avionics applications including weather radar or attitude director indicator presentations. As a pilot viewing the display moves his vertical perspective, or his viewing angle, higher above a normal angle to the 10 display (larger vertical viewing angles), he observes a low luminance field increase significantly in luminance, thereby causing confusion in interpretation of critical display information.

In addition, the lambertian diffuser of the typical 15 prior art display, element 20 of FIG. 1, provides for a nearly equal luminance in all angular viewing directions. In most applications a 180° field of view in both horizonal and vertical directions is not required. It would therefore be more energy efficient if a substantial 20 portion of the light energy could be redirected so as to be concentrated in the viewing angles of interest for a particular application.

The apparatus of the present invention includes the backlight array and liquid crystal of the prior art as 25 per inch. shown in FIG. 1 with the addition of a lens array 40 inserted between the lambertian diffuser 20 of the prior art and liquid crystal display panel 30, as shown in FIG. 2. It was found that by inserting a directional diffuser consisting of a cylindrical lens array 40 between the 30 combination of the dual lenses increased the desired lambertian diffuser and the liquid crystal panel that both of the desired effects could be accomplished. That is, the overall light energy is concentrated within a desired rang of viewing angles and the variation of luminance with viewing angle is tailored to offset that which is 35 obtained through the liquid crystal display alone.

For example, FIG. 5 illustrates that with the insertion of lens array 40 as shown in FIGS. 4A and 4B, the overall luminance has increased approximately 20 percent within a range from -20° to $+20^{\circ}$ viewing angle 40 and the desired decrease in luminance with increased vertical viewing angle is obtained between approximately +10° and +35° of vertical viewing angle. Curve 110 of FIG. 5 illustrates the variation of luminance with viewing angle for the lambertian light source only, in 45 both the horizontal and vertical angles while curves 120 and 130 respectively represent a variation of luminance with vertical and horizontal viewing angles for the backlight including lens array 40.

The effect which results from the insertion of the 50 cylindrical lens array is explained by reference to FIG. 6 wherein there are shown light rays from the lambertian (having uniform luminance with angle) source diffuser impinging on the lens array from various angles. An air gap must be present at the interface of the lam- 55 bertian diffuser and the lens array. The normal 4 percent loss per surface due to fresnel reflections is not incurred, because the surface reflections are returned to the diffuser and reflected again.

Those rays that are normal to the source diffuser but 60 less than the critical angle within the lens array are passed through the lens array materially unobstructed, except for a small amount of surface reflection. Rays which enter at oblique angles and are greater than the critical angle of the lens array undergo total internal 65 reflection at the inside of the lens surface as illustrated by ray tracing 70. These rays are reflected with no loss due to the total internal reflection effect around the lens

periphery. They exit the rear of the lens array and return to the source diffuser where they undergo a secondary diffuse reflection from the source diffuser.

However, because the source diffuser is not totally reflective, some of the returned rays are transmitted through the diffuser and are then reflected from the backlight enclosure surface 15 of FIG. 4A. Some fraction of these rays are reflected internally to exit the diffuser again. These reflected rays again have a lambertian distribution at the surface of lambertian diffuser 20. It is apparent from this interaction between the lens array and the backlight that rays which impinge close to the normal tend to be intensified while those rays which impinge at oblique angles undergo total internal reflection and are returned to the diffuser and diminished somewhat from this statistical process.

However, the roll off or variation with vertical viewing angle for this single directional diffuser cylindrical lens array was not sufficient to offset the effects of the liquid crystal display, and there were significant moire patterns caused by the interference between the lens array and the display panel wherein the lens array contained 142 lenses per inch and the display panel matrix had a spatial frequency resolution of 172 dots or pixels

For the desired specific implementation it was discovered that the adverse interaction producing moire patterns could be eliminated by including a second lens array with a different number of lenses per inch. The reduction in luminance with increased viewing angle, and in addition reduced or eliminated the moire patterns with the selection of an appropriate pitch, or number of lenses per inch, for the two lenses in question.

As illustrated in FIG. 7, one of the lens arrays 42 was selected to have a relatively coarse pitch with respect to that of the liquid crystal display and the second lens array 44 was selected to have a relatively fine pitch with respect to that of liquid crystal display. FIG. 8 illustrates again the relatively flat response of the lambertian source diffuser alone curve 110, and the increased roll off with vertical viewing angle of curve 125 as well as the corresponding variation of luminance with horizonal viewing angle as illustrated by curve 135 for the dual lens array of FIG. 8.

In general it was discovered that the addition of additional lens arrays caused a steeper or more rapid variation of the change in luminance with vertical viewing angle, which was desirable, but the corresponding change in luminance with variations in horizonal viewing angle also became steeper, which was not desirable for the particular application in question. For the particular application in question the preferred embodiment included two lens arrays in series which provided the best tradeoff of decrease in luminance with variation of vertical viewing angle, while not adversely affecting the variation in luminance with horizonal viewing an-

In addition, since moire effects result when both of the lens arrays have the same spatial frequency, the rear array 42 should have a coarse resolution or low spatial frequency while the front lens array 44 should have a fine resolution or high spatial frequency. The lens arrays and the panel spatial frequencies should be selected to avoid integral multiples of the other. Thus the fine lens array should be as high a spatial frequency as is practical and should be a non integral multiple of the panel frequency. According to these guidelines the fine

array frequency becomes approximately 2.5 times the display spatial frequency and the coarse array frequency should be approximately the fine array frequency divided by 3.5, 4.5, 5.5 or as required for the most convenient fabrication.

It was also discovered that the maximum increase in luminance was obtained using a triangular lens array having an included angle of 90° as illustrated in FIG. 10. This configuration resulted in a variation of luminance with vertical and horizonal viewing angles which was 10 quite steep as illustrated by curves 160 and 170 of FIG. 11. Other lens array shapes may be selected as desired to obtain the required concentration of luminance and variation of luminance with vertical and horizonal viewing angle for a particular application.

Even though the spatial frequencies of the directional diffuser lens array and LCD panel have been selected to be greatly different and non-integer multiples, some visual banding effects or moire pattern effects may still be apparent to the viewer. This is especially true at 20 off-axis viewing conditions. This residual moire can be removed by rotating the lens array 40 with the respect to the LCD array 30, as illustrated in FIG. 12. This rotation of the lens array by a few degrees (Typically 2 to 16 degrees) from the horizontal axis causes a small 25 said first value and is also a non-integral multiple of said change in the effective spatial frequency difference of the two arrays and thereby eliminates the residual moire.

In addition to the angular redistribution of the light from the directional diffuser, the lens array also pro- 30 vides an additional diffusing effect, especially for any step variations in luminance that are parallel to (or nearly parallel to within a few degrees) the axis of the lens array. This allows the reduction of the thickness or optical density of the conventional diffuser while still 35 achieving the same system luminance uniformity and masking of undesired spatial artifacts from the light source, but with higher luminance at the output.

While there have been described above the principals of invention in conjunction with several specific em- 40 bodiments, it is to be clearly understood that these descriptions are made only by way of example and not as a limitation to the scope of the invention.

We claim:

1. A display apparatus comprising:

a light source;

a liquid crystal panel mounted adjacent to said light source for receiving light from said light source;

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first and second lens arrays, each having a plurality of individual lenslets, disposed between said light source and said liquid crystal panel for providing a predetermined variation with viewing angle of light transmission from said light source through said lens arrays and said liquid crystal panel, wherein said liquid crystal panel comprises a plurality of pixels arranged in rows and columns, and wherein the number of rows of pixels per unit height, or pitch, of the liquid crystal panel is a first value; the number of lenslets per unit height, or pitch, of said first lens array is a second value which is less than said first value; and the number of lenslets per unit height, or pitch, of said second lens array is a third value which is greater than said first value.

2. A display apparatus in accordance with claim 1 wherein said third value is a non-integral multiple of second value.

3. A display apparatus comprising:

a light source;

a liquid crystal panel mounted adjacent to said light source for receiving light from said light source:

first and second lens arrays, each having a plurality of individual lenslets, disposed between said light source and said liquid crystal panel for providing a predetermined variation with viewing angle of light transmission from said light source through said lens arrays and said liquid crystal panel, wherein at least one of said first and second lens arrays is rotated about an axis perpendicular to said liquid crystal panel in order to provide a slight misalignment between said lenslets and said liquid crystal panel.

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EXHIBIT B

FILE WRAPPER FOR U.S. PATENT

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ISSUE DATE:

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INVENTORS:

RICHARD I. MCCARTNEY, JR.

DANIEL D. SYROID

KAREN E. JACHIMOWICZ

SERIAL NO:

07/911,547

FILING DATE:

JULY 9, 1992

TITLE:

DIRECTIONAL DIFFUSER FOR A LIQUID CRYSTAL DISPLAY

REFERENCES CITED - SEE PAPERS #3, 5

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Cas 24-cv-01338-JJF Document 1015-2 Filed 04/25/2008 Page 21 of 159 APPROVED FOR LICENSE INITIALS .____ N 911547 JUL 219 my ? Entered , ot **CONTENTS** Counted 1. Application 12 sheets papers. 2. A se Unthremention 0-93mV PTO Grant _____20. _____ ___ 24. ___ 25. _____ _____27. _____ _____ 28. ____ _____ 29. ____ _____ 30. ___ _____ 31. ___ _____ 32. __



United States Patent [19]

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[11] Patent Number:

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[54] DIRECTIONAL DIFFUSER FOR A LIQUID CRYSTAL DISPLAY

[75] Inventors: Richard I. McCartney, Jr.,

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[73] Assignee: Honeywell Inc., Minneapolis, Minn.

[21] Appl. No.: 911,547

[22] Filed:

Jul. 9, 1992

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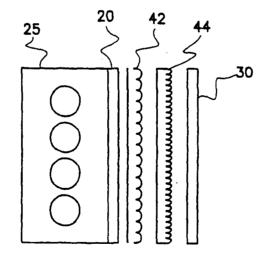
Primary Examiner—William L. Sikes Assistant Examiner—Huy Mai

Attorney, Agent, or Firm-Dale E. Jepsen; A. Medved

ABSTRACT

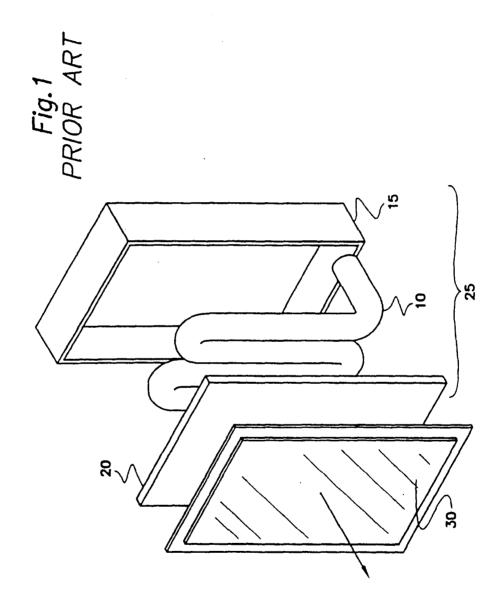
A display apparatus including a light source, a liquid crystal panel, and one or more directional diffuser lens arrays disposed therebetween provides a tailored variation of luminance with viewing angle, a uniform variation of luminance with viewing angle within a first predetermined range of viewing angles and a concentration of light energy within a second predetermined range of viewing angles.

3 Claims, 11 Drawing Sheets



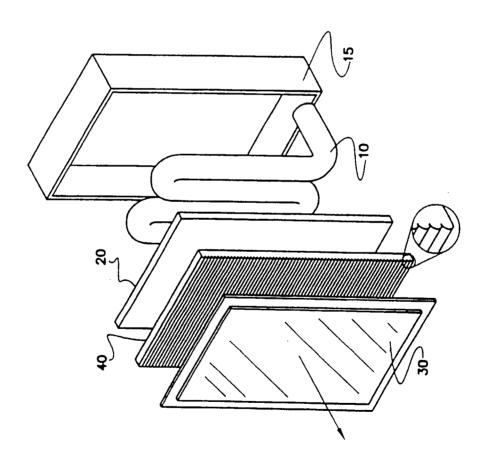
Jan. 18, 1994

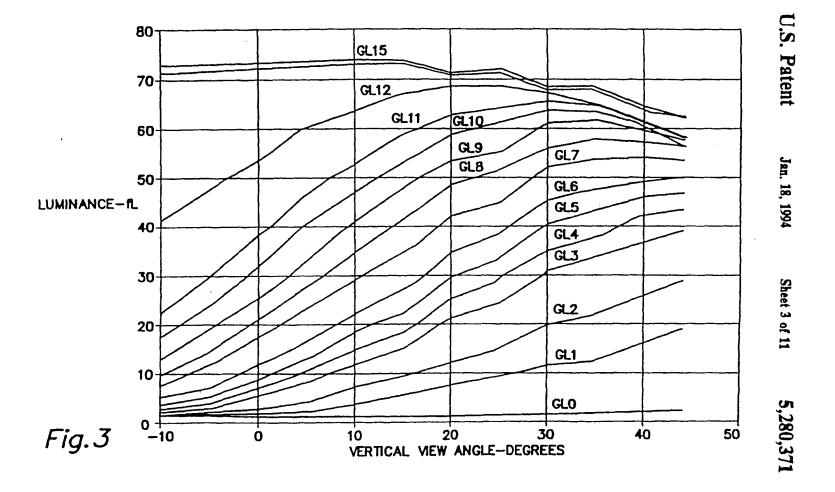
Sheet 1 of 11



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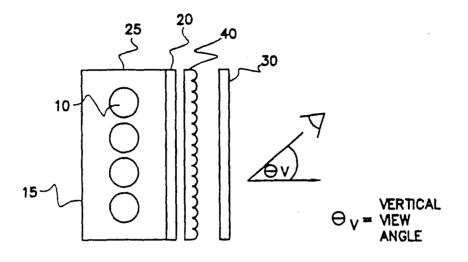


Fig.4A

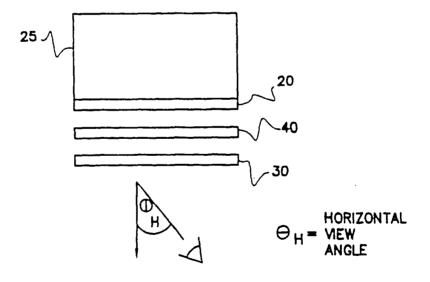
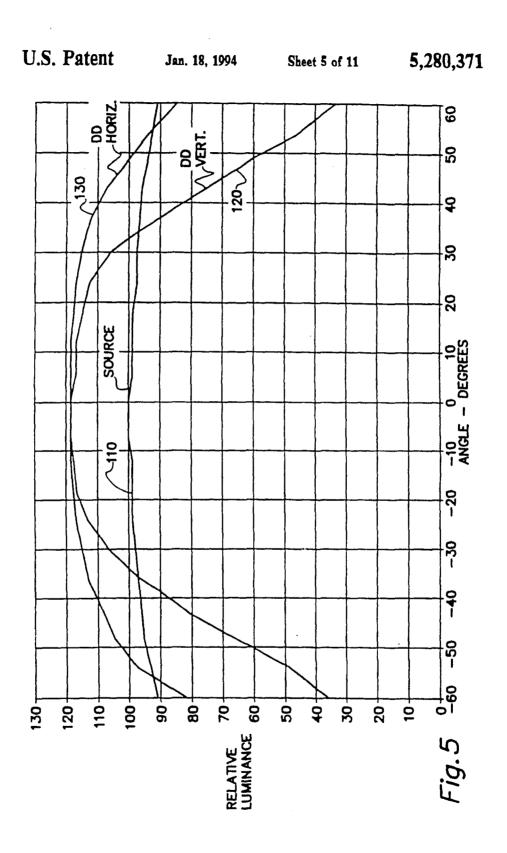
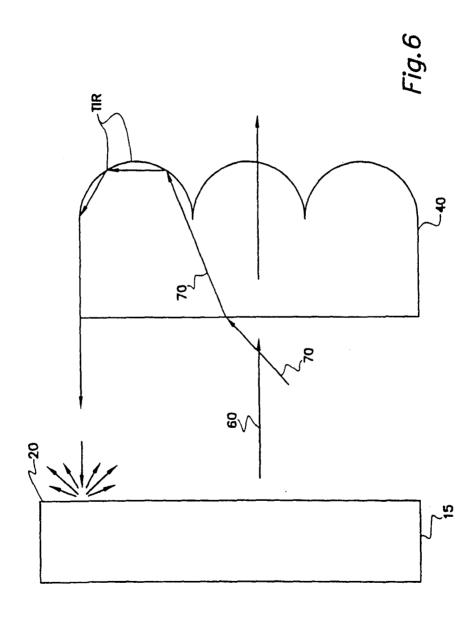


Fig.4B



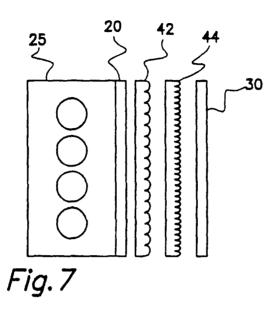
Jan. 18, 1994

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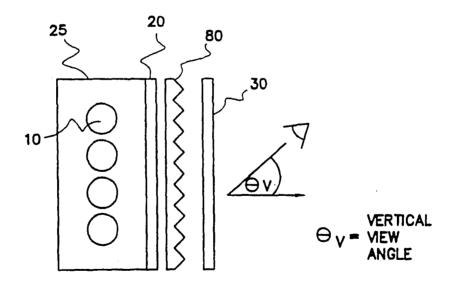
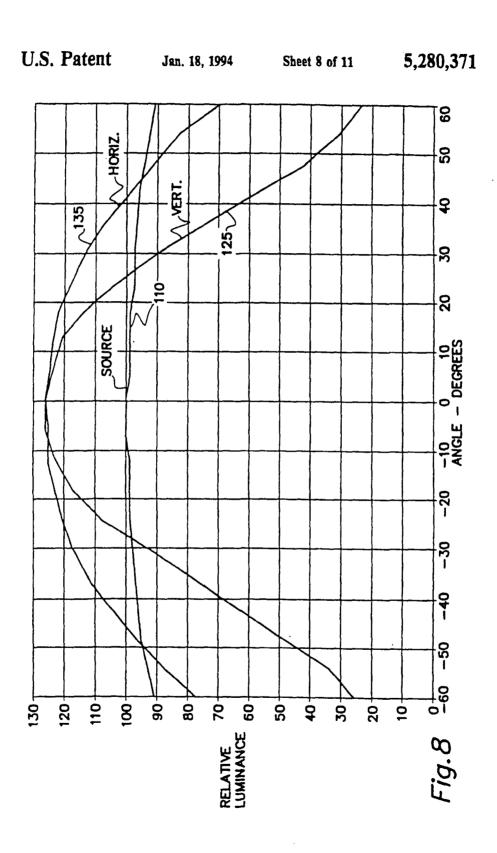
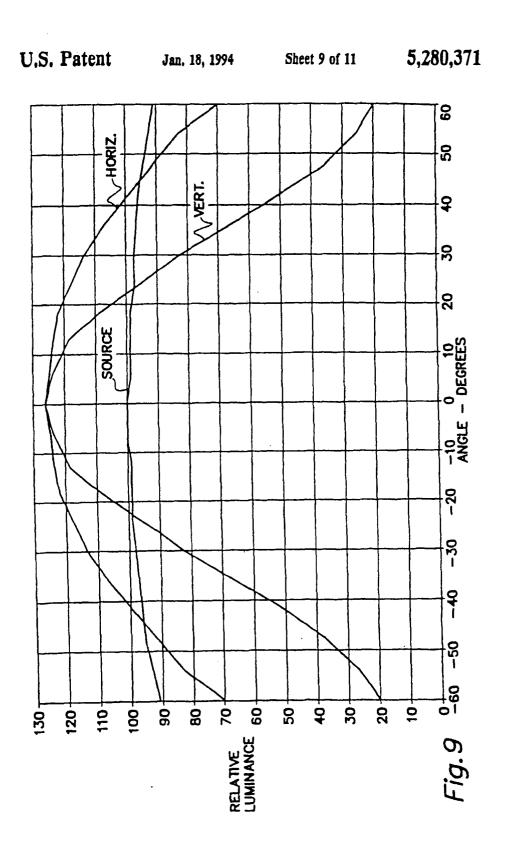
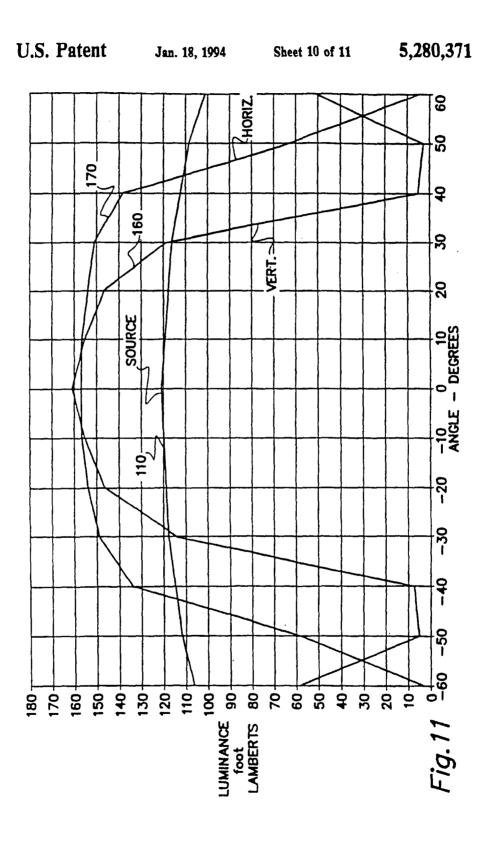


Fig.10





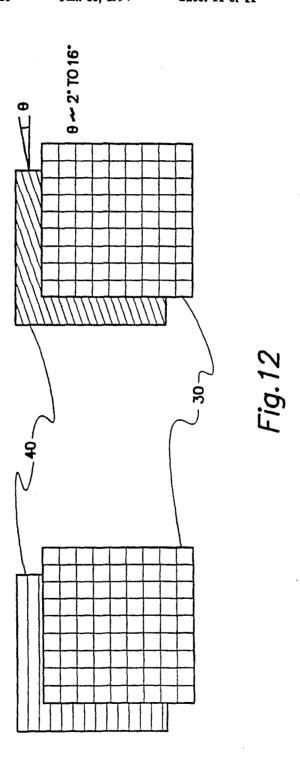


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Case 1:04-cv-01338-JJF

DIRECTIONAL DIFFUSER FOR A LIQUID CRYSTAL DISPLAY

BACKGROUND OF THE INVENTION

This invention relates in general to flat panel liquid crystal displays and, more particularly, to a liquid crystal display (LCD) having a directional diffuser to provide a tailored variation of luminance with viewing

There are commercially available liquid crystal displays for use in various applications, including for example aircraft cockpit displays. However, a typical characteristic of the liquid crystal panel used therein is a wide variation of the light transmission of the liquid 15 crystal panel with viewing angle, especially the vertical viewing angle. This results in gray-scale errors and off-state errors with viewing angle. That is to say, the brightness of certain areas of the display when viewed at angles above or below a vertical viewing angle nor- 20 mal to the display surface, may be substantially different than the brightness of those areas when viewed at an angle normal to the display surface. This variation of brightness or luminance with viewing angle is generally undesirable and particularly undesirable in those cases 25 where the information being displayed on the liquid crystal display is critical to an operation such as controlling or navigating an aircraft.

In addition, a typical diffuser used to provide a light source for backlighting a typical liquid crystal display 30 ordinarily provides a constant luminance with viewing angle and therefore provides the same amount of energy for any given viewing angle of the display. In certain applications, such as for example an aircraft cockpit, the typical vertical viewing angle is fixed within a relatively 35 narrow range and it would therefore be desirable to concentrate a higher percentange of the energy from the light source within a particular range of viewing angles.

It would therefore be desirable to provide a direc- 40 tional diffuser for use with a liquid crystal display to provide a tailored variation of luminance with viewing angle while also providing a concentration of the light energy from the light source within a predetermined range of viewing angles.

SUMMARY OF THE INVENTION

It is therefore an object of the present invention to provide a directional diffuser element for a liquid crystal display to provide a tailored variation of luminance 50 with viewing angle.

It is a further object of the present invention to pro-

vide a liquid crystal display having less variation of intermediate gray-level luminance with viewing angle.

It is still further an object of the present invention to 55 provide a liquid crystal display combining the above features to provide a higher concentration of light energy, and therefore increased luminance, within a particular range of viewing angles thereby providing a more efficient use of light energy available from a light 60

The foregoing and other objects are achieved in the present invention wherein there is provided a liquid crystal display apparatus comprising a light source, a liquid crystal planar array of pixels for creating an 65 image by controlling the amount of light allowed to pass through each of the pixels, and one or more directional diffuser lens arrays disposed between the light

source and the liquid crystal array for providing a tailored variation of luminance from the liquid crystal display as a function of vertical viewing angle.

BRIEF DESCRIPTION OF THE DRAWINGS

The above mentioned and other features and objects of the present invention and the manner of attaining them will become more apparent and the invention itself will be best understood by reference to the following description of alternative embodiments of the invention taken in conjunction with the accompanying drawings wherein:

FIG. 1 is an exploded view of a typical prior art

backlit liquid crystal display; FIG. 2 is an exploded view of the liquid crystal display of the present invention, having a directional diffuser lens array:

FIG. 3 illustrates a typical prior art LCD gray-level response showing the variation of luminance with vertical viewing angle:

FIGS. 4A and 4B show cross sectional side and top views of a typical assembly including the lens array of the present invention;

FIG. 5 illustrates the variation of luminance with viewing angle- for a light source alone and a light source combined with a single lens array;

FIG. 6 illustrates the path of various light rays when striking the lens array at various angles;

FIG. 7 is a cross sectional view of a preferred embodiment of the present invention with two lens arrays; FIG. 8 illustrates the variation of luminance with viewing angle for the dual lens array configuration;

FIG. 9 illustrates the variation of luminance with viewing angle for a triple lens array configuration;

FIG. 10 is a cross sectional view of a configuration utilizing a triangular shaped lens array;

FIG. 11 illustrates the variation of luminance with fewing angle for the triangular shaped lens array; and FIG. 12 shows the angular rotation of the lens array with respect to the LCD matrix array to eliminate residual moire effects.

DESCRIPTION OF A PREFERRED EMBODIMENT

Referring now to FIG. 1 there is shown a cross section of a typical prior art liquid crystal display apparatus including backlight array 25 comprising lamp 10, rear reflecting surface 15 and lambertian diffuser 20. The backlight array provides a source of light which impinges on liquid crystal panel 30 comprised of a number of individual liquid crystal elements which are alternately energized in order to form a desired pattern or image for viewing from the front of the liquid crystal display.

While this typical prior art liquid crystal panel may be adequate for certain applications where the normal viewing angle is more or less at an angle normal to the display surface, this display is not optimum for applications wherein the typical viewing angle is other than at an angle normal to the display surface. This prior art display exhibits a relatively wide variation of light transmission with viewing angle, especially the vertical viewing angle. As illustrated in FIG. 3 this variation also changes with the level of lumination for various gray-levels or intermediate intensities for a given display.

As can be seen in the curves of FIG. 3, the luminance emitted from the lower gray-levels of the LCD system increases significantly with increasing vertical viewing angle. This variation presents an undesirably large luminance increase with angle when the information being presented is low-level luminance information, such as for avionics applications including weather radar or stituted director indicator presentations. As a pilot viewing the display moves his vertical perspective, or his viewing angle, higher above a normal angle to the 10

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ais viewing angie, ingiter above a normal angle to the lo display (larger vertical viewing angles), he observes a low luminance field increase significantly in luminance, thereby causing confusion in interpretation of critical display information.

In addition, the lambertian diffuser of the typical 13 prior art display, element 20 of FIG. 1, provides for a

nearly equal luminance in all angular viewing directions. In most applications a 180' field of view in both horizonal and vertical directions is not required. It would therefore be more energy efficient if a substantial 20 portion of the light energy could be redirected so as to be concentrated in the viewing angles of interest for a

particular application.

The apparatus of the present invention includes the backlight array and liquid crystal of the prior art as 25 shown in FIO. 1 with the addition of a lens array 40 inserted between the lambertian diffuser 20 of the prior art and liquid crystal display panel 30, as shown in FIG. 2. It was found that by inserting a directional diffuser consisting of a cylindrical lens array 40 between the 3 cambertian diffuser and the liquid crystal panel that both of the desired effects could be accomplished. That is, the overall light energy is concentrated within a desired rang of viewing angles and the variation of luminance with viewing angle is tailored to offset that which is 35 obtained through the liquid crystal display alone.

For example, FIG. 5 illustrates that with the insertion of lens array 40 as shown in FIGS. 4A and 4B, the overall luminance has increased approximately 20 percent within a range from -20° to +20° viewing angle 40 and the desired decrease in luminance with increased vertical viewing angle is obtained between approximately +10° and +35° of vertical viewing angle. Curve 110 of FIG. 5 illustrates the variation of luminance with viewing angle for the lambertian light source only, in 45 both the horizontal and vertical angles while curves 120 and 130 respectively represent a variation of luminance with vertical and horizontal viewing angles for the backlight including lens array 40.

The effect which results from the insertion of the 50 cylindrical lens array is explained by reference to FIG. 6 wherein there are shown light rays from the lambertian (having uniform luminance with angle) source diffuser impinging on the lens array from various angles. An air gap must be present at the interface of the lamstrian diffuser and the lens array. The normal 4 percent loss per surface due to fresnel reflections is not incurred, because the surface reflections are returned to the diffuser and reflected again.

Those rays that are normal to the source diffuser but 60 less than the critical angle within the lens array are passed through the lens array materially unobstructed, except for a small amount of surface reflection. Rays which enter at oblique angles and are greater than the critical angle of the lens array undergo total internal 65 reflection at the inside of the lens surface as illustrated by ray tracing 70. These rays are reflected with no loss due to the total internal reflection effect around the lens

periphery. They exit the rear of the lens array and return to the source diffuser where they undergo a secondary diffuse reflection from the source diffuser.

However, because the source diffuser is not totally reflective, some of the returned rays are transmitted through the diffuser and are then reflected from the backlight enclosure surface 15 of FIG. 4A. Some fraction of these rays are reflected internally to exit the diffuser again. These reflected rays again have a lambertian distribution at the surface of lambertian diffuser 20. It is apparent from this interaction between the lens array and the backlight that rays which impinge close to the normal tend to be intensified while those rays which impinge at oblique angles undergo total internal reflection and are returned to the diffuser and diminished somewhat from this statistical process.

However, the roll off or variation with vertical viewing angle for this single directional diffuser cylindrical lens array was not sufficient to offset the effects of the liquid crystal display, and there were significant moire patterns caused by the interference between the lens array and the display panel wherein the lens array contained 142 lenses per inch and the display panel matrix had a spatial frequency resolution of 172 dots or pixels per inch.

For the desired specific implementation it was discovered that the adverse interaction producing moire patterns could be eliminated by including a second lens array with a different number of lenses per inch. The combination of the dual lenses increased the desired reduction in luminance with increased viewing angle, and in addition reduced or eliminated the moire patterns with the selection of an appropriate pitch, or number of lenses per inch, for the two lenses in question.

As illustrated in FIG. 7, one of the lens arrays 42 was

As illustrated in Fig. 7, one of the lens arrays 42 was selected to have a relatively coarse pitch with respect to that of the liquid crystal display and the second lens array 44 was selected to have a relatively fine pitch with respect to that of liquid crystal display. Fig. 8 illustrates again the relatively flat response of the lambertian source diffuser alone curve 110, and the increased roll off with vertical viewing angle of curve 125 as well as the corresponding variation of luminance with horizonal viewing angle as illustrated by curve 135 for the dual lens array of Fig. 8.

In general it was discovered that the addition of additional lens arrays caused a steeper or more rapid variation of the change in luminance with vertical viewing angle, which was desirable, but the corresponding change in luminance with variations in horizonal viewing angle also became steeper, which was not desirable for the particular application in question. For the particular application in question the preferred embodiment included two lens arrays in series which provided the best tradeoff of decrease in luminance with variation of vertical viewing angle, while not adversely affecting the variation in luminance with horizonal viewing angle.

In addition, since moire effects result when both of the lens arrays have the same spatial frequency, the rear array 42 should have a coarse resolution or low spatial frequency while the front lens array 44 should have a fine resolution or high spatial frequency. The lens arrays and the panel spatial frequencies should be selected to avoid integral multiples of the other. Thus the fine lens array should be as high a spatial frequency as is practical and should be a non integral multiple of the panel frequency. According to these guidelines the fine

5 array frequency becomes approximately 2.5 times the display spatial frequency and the coarse array frequency should be approximately the fine array frequency divided by 3.5, 4.5, 5.5 or as required for the most convenient fabrication.

It was also discovered that the maximum increase in luminance was obtained using a triangular lens array having an included angle of 90° as illustrated in FIG. 10. This configuration resulted in a variation of luminance with vertical and horizonal viewing angles which was 10 quite steep as illustrated by curves 160 and 170 of FIG. 11. Other lens array shapes may be selected as desired to obtain the required concentration of luminance and variation of luminance with vertical and horizonal viewing angle for a particular application.

Even though the spatial frequencies of the directional diffuser lens array and LCD panel have been selected to be greatly different and non-integer multiples, some visual banding effects or moire pattern effects may still be apparent to the viewer. This is especially true at 20 off-axis viewing conditions. This residual moire can be removed by rotating the lens array 40 with the respect to the LCD array 30, as illustrated in FIG. 12. This rotation of the lens array by a few degrees (Typically 2 change in the effective spatial frequency difference of the two arrays and thereby eliminates the residual moire.

In addition to the angular redistribution of the light from the directional diffuser, the lens array also pro- 30 vides an additional diffusing effect, especially for any step variations in luminance that are parallel to (or nearly parallel to within a few degrees) the axis of the lens array. This allows the reduction of the thickness or optical density of the conventional diffuser while still 35 achieving the same system luminance uniformity and masking of undesired spatial artifacts from the light source, but with higher luminance at the output.

While there have been described above the principals of invention in conjunction with several specific em- 40 bodiments, it is to be clearly understood that these descriptions are made only by way of example and not as a limitation to the scope of the invention.

We claim:

1. A display apparatus comprising:

a light source;

a liquid crystal panel mounted adjacent to said light source for receiving light from said light source;

first and second lens arrays, each having a plurality of individual lensiets, disposed between said light source and said liquid crystal panel for providing a predetermined variation with viewing angle of light transmission from said light source through said lens arrays and said liquid crystal panel, wherein said liquid crystal panel comprises a plurality of pixels arranged in rows and columns, and wherein the number of rows of pixels per unit height, or pitch, of the liquid crystal panel is a first value; the number of lenslets per unit height, or pitch, of said first lens array is a second value which is less than said first value; and the number of lenslets per unit height, or pitch, of said second lens array is a third value which is greater than said first value.

2. A display apparatus in accordance with claim 1 wherein said third value is a non-integral multiple of to 16 degrees) from the horizontal axis causes a small 25 said first value and is also a non-integral multiple of said second value.

3. A display apparatus comprising:

a light source;

a liquid crystal panel mounted adjacent to said light source for receiving light from said light source;

first and second lens arrays, each having a plurality of individual lenslets, disposed between said light source and said liquid crystal panel for providing a predetermined variation with viewing angle of light transmission from said light source through said lens arrays and said liquid crystal panel, wherein at least one of said first and second lens arrays is rotated about an axis perpendicular to said liquid crystal panel in order to provide a slight misalignment between said lenslets and said liquid crystal panel.

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A DIRECTIONAL DIFFUSER FOR A LIQUID CRYSTAL DISPLAY,

BACKGROUND OF THE INVENTION

This invention relates in general to flat panel liquid crystal displays and, more particularly, to a liquid crystal display (LCD) having a directional diffuser to provide a tailored variation of luminance with viewing angle.

There are commercially available liquid crystal displays for use in various applications, including for example aircraft cockpit displays. However, a typical characteristic of the liquid crystal panel used therein is a wide variation of the light transmission of the liquid crystal panel with viewing angle, especially the vertical viewing angle. results in gray-scale errors and off-state errors with viewing angle. That is to say, the brightness of certain areas of the display when viewed at angles above or below a vertical viewing angle normal to the display surface, may be substantially different than the brightness of those areas when viewed at an angle normal to the display surface. variation of brightness or luminance with viewing angle is generally undesirable and particularly undesirable in those cases where the information being displayed on the liquid crystal display is critical to an operation such as controlling or navigating an aircraft.

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In addition, a typical diffuser used to provide a light source for backlighting a typical liquid crystal display ordinarily provides a constant luminance with viewing angle and therefore provides the same amount of energy for any given viewing angle of the display. In certain applications, such as for example an aircraft cockpit, the typical vertical viewing angle is fixed within a relatively narrow range and it would therefore be desirable to concentrate a higher percentange of the energy from the light source within a particular range of viewing angles.

It would therefore be desirable to provide a directional diffuser for use with a liquid crystal display to provide a tailored variation of luminance with viewing angle while also providing a concentration of the light energy from the light source within a predetermined range of viewing angles.

SUMMARY OF THE INVENTION

It is therefore an object of the present invention to provide a directional diffuser element for a liquid crystal display to provide a tailored variation of luminance with viewing angle.

It is a further object of the present invention to provide a liquid crystal display having less variation of intermediate gray-level luminance with viewing angle.

It is still further an object of the present invention to provide a liquid crystal display combining the above features to provide a higher concentration of light energy, and therefore increased luminance, within a particular range of viewing angles thereby providing a more efficient use of light energy available from a light source.

The foregoing and other objects are achieved in the present invention wherein there is provided a liquid crystal display apparatus comprising a light source, a liquid crystal planar array of pixels for creating an image by controlling the amount of light allowed to pass through each of the pixels, and one or more directional diffuser lens arrays disposed between the light source and the liquid crystal array for providing a tailored variation of luminance from the liquid crystal display as a function of vertical viewing angle.

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BRIEF DESCRIPTION OF THE DRAWINGS

The above mentioned and other features and objects of the present invention and the manner of attaining them will become more apparent and the invention itself will be best understood by reference to the following description of alternative embodiments of the invention taken in conjunction with the accompanying drawings wherein:

Figure 1 is an exploded view of a typical prior art backlit liquid crystal display;

Figure 2 is an exploded view of the liquid crystal display of the present invention, having a directional diffuser lens array;

Figure 3 illustrates a typical prior art LCD gray-level response showing the variation of luminance with vertical viewing angle;

Figures 4A and 4B show cross sectional side and top views of a typical assembly including the lens array of the present invention;

Figure 5 illustrates the variation of luminance with viewing angle for a light source alone and a light source combined with a single lens array;

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10	Figure 6 illustrates the path of various light rays when
	striking the lens array at various angles;
P	Figure 7 is a cross sectional view of a preferred embodiment of the present invention with two lens arrays;
P	Figure 8 illustrates the variation of luminance with viewing angle for the dual lens array configuration;
. /	Figure 9 illustrates the variation of luminance with viewing angle for a triple lens array configuration;
ſ,	Figure 10 is a cross sectional view of a configuration utilizing a triangular shaped lens array;
P	Figure 11 illustrates the variation of luminance with viewing angle for the triangular shaped lens array; and
P	Figure 12 shows the angular rotation of the lens array with respect to the LCD matrix array to eliminate residual

moire effects.

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DESCRIPTION OF A PREFERRED EMBODIMENT

Referring now to Figure 1 there is shown a cross section of a typical prior art liquid crystal display apparatus including backlight array 25 comprising lamp 10, rear reflecting surface 15 and lambertian diffuser 20. The backlight array provides a source of light which impinges on liquid crystal panel 30 comprised of a number of individual liquid crystal elements which are alternately energized in order to form a desired pattern or image for viewing from the front of the liquid crystal display.

While this typical prior art liquid crystal panel may be adequate for certain applications where the normal viewing angle is more or less at an angle normal to the display surface, this display is not optimum for applications wherein the typical viewing angle is other than at an angle normal to the display surface. This prior art display exhibits a relatively wide variation of light transmission with viewing angle, especially the vertical viewing angle. As illustrated in Figure 3, this variation also changes with the level of lumination for various gray-levels or intermediate intensities for a given display.

As can be seen in the curves of Figure 3, the luminance emitted from the lower gray-levels of the LCD system increases significantly with increasing vertical viewing angle. This variation presents an undesirably large luminance increase

with angle when the information being presented is low-level luminance information, such as for avionics applications including weather radar or attitude director indicator presentations. As a pilot viewing the display moves his vertical perspective, or his viewing angle, higher above a normal angle to the display (larger vertical viewing angles), he observes a low luminance field increase significantly in luminance, thereby causing confusion in interpretation of critical display information.

In addition, the lambertian diffuser of the typical prior art display, element 20 of Figure 1, provides for a nearly equal luminance in all angular viewing directions. In most applications a 180° field of view in both horizonal and vertical directions is not required. It would therefore be more energy efficient if a substantial portion of the light energy could be redirected so as to be concentrated in the viewing angles of interest for a particular application.

The apparatus of the present invention includes the backlight array and liquid crystal of the prior art as shown in Figure 1 with the addition of a lens array 40 inserted between the lambertian diffuser 20 of the prior art and liquid crystal display panel 30, as shown in Figure 2. It was found that by inserting a directional diffuser consisting of a cylindrical lens array 40 between the lambertian diffuser and the liquid crystal panel that both of the desired effects could be accomplished. That is, the overall light energy is

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concentrated within a desired range of viewing angles and the variation of luminance with viewing angle is tailored to offset that which is obtained through the liquid crystal display alone.

For example, Figure 5 illustrates that with the insertion of lens array 40 as shown in Figures 4A and 4B, the overall luminance has increased approximately 20 percent within a range from -20° to + 20° viewing angle and the desired decrease in luminance with increased vertical viewing angle is obtained between approximately +10° and +35° of vertical viewing angle. Curve 110 of Figure 5 illustrates the variation of luminance with viewing angle for the lambertian light source only, in both the horizontal and vertical angles while curves 120 and 130 respectively represent a variation of luminance with vertical and horizontal viewing angles for the backlight including lens array 40.

The effect which results from the insertion of the cylindrical lens array is explained by reference to Figure 6 wherein there are shown light rays from the lambertian (having uniform luminance with angle) source diffuser impinging on the lens array from various angles. An air gap must be present at the interface of the lambertian diffuser and the lens array. The normal 4 percent loss per surface due to fresnel reflections is not incurred, because the surface reflections are returned to the diffuser and reflected again.

Those rays that are normal to the source diffuser but

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less than the critical angle within the lens array are passed through the lens array materially unobstructed, except for a small amount of surface reflection. Rays which enter at oblique angles and are greater than the critical angle of the lens array undergo total internal reflection at the inside of the lens surface as illustrated by ray tracing 70. These rays are reflected with no loss due to the total internal reflection effect around the lens periphery. They exit the rear of the lens array and return to the source diffuser where they undergo a secondary diffuse reflection from the source diffuser.

However, because the source diffuser is not totally reflective, some of the returned rays are transmitted through the diffuser and are then reflected from the backlight enclosure surface 15 of Figure 4A. Some fraction of these rays are reflected internally to exit the diffuser again. These reflected rays again have a lambertian distribution at the surface of lambertian diffuser 20. It is apparent from this interaction between the lens array and the backlight that rays which impinge close to the normal tend to be intensified while those rays which impinge at oblique angles undergo total internal reflection and are returned to the diffuser and diminished somewhat from this statistical process.

However, the roll off or variation with vertical viewing angle for this single directional diffuser cylindrical lens array was not sufficient to offset the effects of the

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liquid crystal display, and there were significant moire patterns caused by the interference between the lens array and the display panel wherein the lens array contained 142 lenses per inch and the display panel matrix had a spatial frequency resolution of 172 dots or pixels per inch.

For the desired specific implementation it was discovered that the adverse interaction producing moire patterns could be eliminated by including a second lens array with a different number of lenses per inch. The combination of the dual lenses increased the desired reduction in luminance with increased viewing angle, and in addition reduced or eliminated the moire patterns with the selection of an appropriate pitch, or number of lenses per inch, for the two lenses in question.

As illustrated in Figure 7, one of the lens arrays 42 was selected to have a relatively coarse pitch with respect to that of the liquid crystal display and the second lens array 44 was selected to have a relatively fine pitch with respect to that of liquid crystal display. Figure 8 illustrates again the relatively flat response of the lambertian source diffuser alone curve 110, and the increased roll off with vertical viewing angle of curve 125 as well as the corresponding variation of luminance with horizonal viewing angle as illustrated by curve 135 for the dual lens array of Figure 8.

In general it was discovered that the addition of additional lens arrays caused a steeper or more rapid varia-

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tion of the change in luminance with vertical viewing angle, which was desirable, but the corresponding change in luminance with variations in horizonal viewing angle also became steeper, which was not desirable for the particular application in question. For the particular application in question the preferred embodiment included two lens arrays in series which provided the best tradeoff of decrease in luminance with variation of vertical viewing angle, while not adversely affecting the variation in luminance with horizonal viewing angle.

In addition, since moire effects result when both of the lens arrays have the same spatial frequency, the rear array 42 should have a coarse resolution or low spatial frequency while the front lens array 44 should have a fine resolution or high spatial frequency. The lens arrays and the panel spatial frequencies should be selected to avoid integral multiples of the other. Thus the fine lens array should be as high a spatial frequency as is practical and should be a non-integral multiple of the panel frequency. According to these guidelines the fine array frequency becomes approximately 2.5 times the display spatial frequency and the coarse array frequency should be approximately the fine array frequency divided by 3.5, 4.5, 5.5 or as required for the most convenient fabrication.

It was also discovered that the maximum increase in luminance was obtained using a triangular lens array having an

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included angle of 90° as illustrated in Figure 10. This configuration resulted in a variation of luminance with vertical and horizonal viewing angles which was quite steep as illustrated by curves 160 and 170 of Figure 11. Other lens array shapes may be selected as desired to obtain the required concentration of luminance and variation of luminance with vertical and horizonal viewing angle for a particular application.

Even though the spatial frequencies of the directional diffuser lens array and LCD panel have been selected to be greatly different and non-integer multiples, some visual banding effects or moire pattern effects may still be apparent to the viewer. This is especially true at off-axis viewing conditions. This residual moire can be removed by rotating the lens array 40 with the respect to the LCD array 30, as illustrated in Figure 12. This rotation of the lens array by a few degrees (Typically 2 to 16 degrees) from the horizontal axis causes a small change in the effective spatial frequency difference of the two arrays and thereby eliminates the residual moire.

In addition to the angular redistribution of the light from the directional diffuser, the lens array also provides an additional diffusing effect, especially for any step variations in luminance that are parallel to (or nearly parallel to within a few degrees) the axis of the lens array. This allows the reduction of the thickness or optical density of the

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conventional diffuser while still achieving the same system luminance uniformity and masking of undesired spatial artifacts from the light source, but with higher luminance at the output.

While there have been described above the principals of invention in conjunction with several specific embodiments, it is to be clearly understood that these descriptions are made only by way of example and not as a limitation to the scope of the invention.

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CLAIMS

Claim 1. A display apparatus comprising:

- a light source;
- a substantially planar array mounted adjacent to said light source for receiving light from/said light source, said array comprising a plurality of controllable apertures for creating an image by controlling the amount of light from said light source which is allowed to pass through each of said apertures; and

luminance control means/disposed between said light source and said planar array for providing a predetermined variation with viewing angle of light transmission from said light source through said luminance control means and said planar array.

- Claim 2. A display apparatus in accordance with Claim 1 wherein said planar array comprises a liquid crystal panel having a characteristic variation of light transmission with viewing angle.
- 20 Claim 3. A display apparatus in accordance with Claim 2 wherein said/luminance control means comprises a first lens array having a plurality of individual lenslets.

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Claim 10 Claim 4. A display apparatus in accordance with Claim 3 wherein each of said lenslets has a semi-cylindrical shape.

Claim 5. A display apparatus in accordance with Claim 3 wherein each of said lenslets has a triangular cross section.

Claim 6. A display apparatus in accordance with Claim 3 wherein said luminance control means further comprises a second lens array disposed her ween said first lens array and said liquid crystal panel.

Claim 7. A display apportates in accordance with Claim wherein said liquid crystal panel comprises a plurality of pixels arranged in rows and columns, and wherein the number of rows of pixels per /unit height, or pitch, of the liquid crystal panel is a/first value; the number of lenslets per unit height, or pitch, of said first lens array is a second value which is less than said first value; and the number of lenslets per unit height, or pitch, of said second lens array is a third value which is greater than said first value.

Claim. 8. A display apparatus in accordance with Claim / wherein said third value is a non-integral multiple of said first value and is also a non-integral multiple of said second value.

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Docket No. A6213491

7 July 1992

5

Claim 9. A display apparatus in accordance with Claim 3 wherein said first lens array is rotated about an axis perpendicular to said liquid crystal panel in order to provide a slight misalignment between said lenlets and said liquid crystal panel.

07/9115-17

ABSTRACT OF THE DISCLOSURE

5/7

A display apparatus including a light source, a liquid crystal panel, and one or more directional diffuser lens arrays disposed therebetween provides a tailored variation of luminance with viewing angle, a uniform variation of luminance with viewing angle within a first predetermined range of viewing angles and a concentration of light energy within a second predetermined range of viewing angles.

36

EM

DOCKET NO. A6213491

Application for United Stat.

PATENT

Declaration and Power of Attorney

3		below	named	inventor,	I	hereby	declare	that:	
---	--	-------	-------	-----------	---	--------	---------	-------	--

My residence, post office address and citizenship are as stated below next to my name;

I haliave I am the original. first and sole inventor (if only one name is listed below) or an

applicati applicati which pri	on(s) for patent or invent	tor's certificate listed below and	have also identified below any forei
applicati applicati which pri	on(s) for patent or invento on for patent or invento ority is claimed:	tor's certificate listed below and	have also identified below any foref its before that of the application
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	A		
· · · · · · · · ·		to disclose information which is is 37, Code of Federal Regulations,	material to the examination of th $§1.56(a)$.
	,	have reviewed and understand the same as an	ne contents of the above-identificed to above.
		(If applicable)	
	nd was emended on		
one)			as
(check	Is attached hereto		
The speci	ication of which		
A DI	RECTIONAL DIFFUSER	FOR A LIQUID CRYSTAL DISPL	.AY"
		if the invention entracted	!/
and for w	ich a parent is sought on	·	of the subject matter which is claim

not disclosed in the prior United States application in the menner provided by the first paragraph of Title 35, United States Code \$112, I acknowledge the duty to disclose meterial information as defined in Title 37, Code of Federal Regulations §1.56(a) which occurred between the filing date of the prior application and the national or PCT international filing date of this application:



(Application Serial No.) (Filing Date) (Status) (patented, pending, abandoned)

I hereby appoint the following attorney(s) and/or agent(s) to prosecute this application and to transact all business in the Petent and Trademerk Office connected therewith: <u>DALE E. JERSEN</u> (Reg. No. 31, 379), Albin Medved (Reg. No. 22,710), Roger W. Jensen (Reg. No. 17.651) and Donald J. Lenkszus (Reg. No. 28,096). Address all telephone calls to 602/436-1336 (FR. JEPSEN) at

Address all correspondence to <u>DALE E. JEPSEN</u>, Office of General Coursel, Moneywell Inc., 21,111 N. 19TH AVENUE, DV9L, PHOENIX. AZ 85027

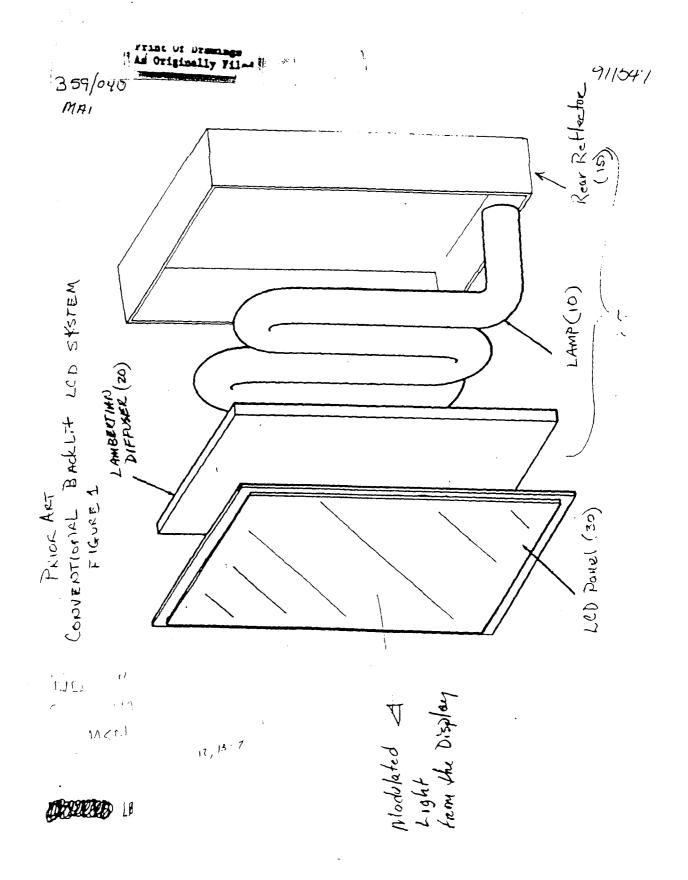
I hereby declars that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

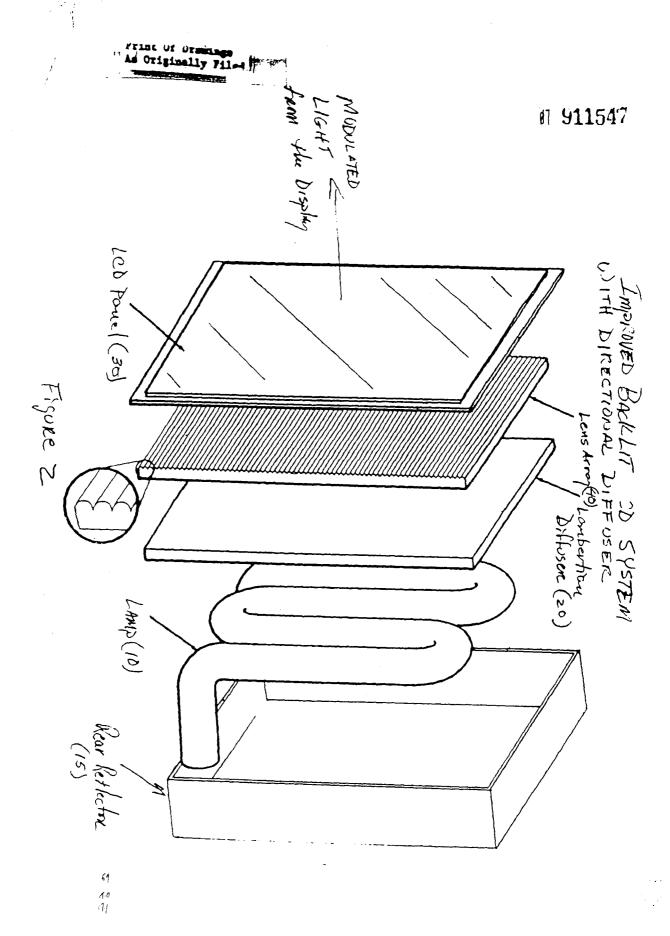
Full Name of Sale / - O
or First Inventor RICHARD ISAIAH MCCARTNEY JR.
Inventor's Signature Richard Tenich M Carthery St. Date 7-8, 19 92
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Citizenship usa
Post Office Address 5638 E. HELENA DR., SCOTTSDALE, ARIZONA 85254
Post Office Address 2020 C. HELENA DR. 7 SCOTTSDALE / HRIZONA 03234
7-0 ⁰
full Name of Second Davier Davier Cypoin
Joint Inventor, If Any DAVIEL DAVID SYROID
Inventor's signature daniel Daniel Syrviel 0000 1992
Residence 6627 W. ROBERT E. LEE, GLEDNDALE, ARIZONA 85308
Citizenship US
Post Office Address 6627 W. ROBERT E. LEE, GLENDALE, AZ 85308
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Joint Inventor, If Any KAREN ELISABETH JACHIMOWICZ
inventor's signature raw Charlet Jackmouren pate 7-8, 1992
Residence 16333 W. MAGNOLIA ST., GOODYEAR, ARFZONA 85338 47
Citizenship_US
Post Office Address 16333 W. MAGNOLIA ST., GOODYEAR, ARIZONA 85338
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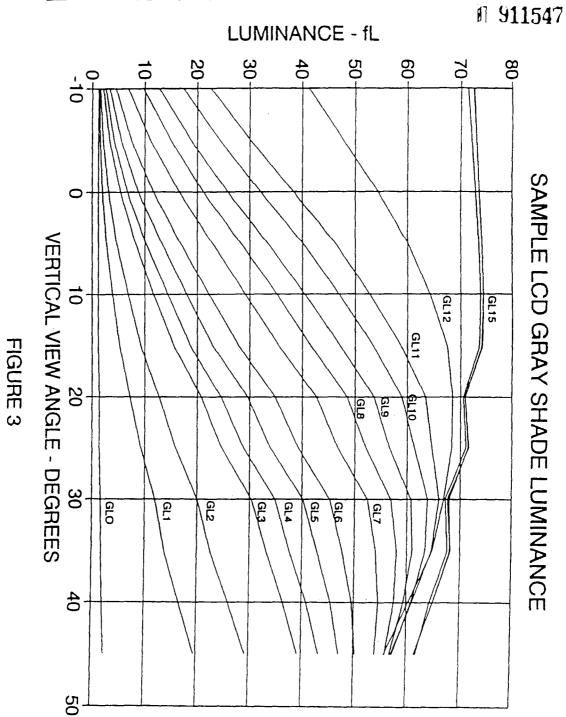
*Title 37, Code of Federal Regulations §1.56(a):

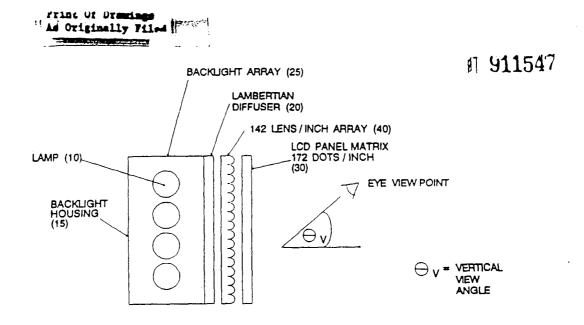
A duty of candor and good faith toward the Patent and Trademark Office rests on the inventor, on each attorney or agent who preperes or prosecutes the application and on every other individual who is substantively involved in the preparation or prosecution of the application and who is associated with the inventor, with the assignee or with anyone to whom there is an obligation to assign the application. All such individuals have a duty to disclose to the Office information they are aware of which is material to the examination of the application. Such information is material where there is substantial likelihood that a reasonable examiner would consider it important in deciding whether to allow the application to issue as a patent. The duty is commensurate with the degree of

involvement in the preparation or prosecution of the application.

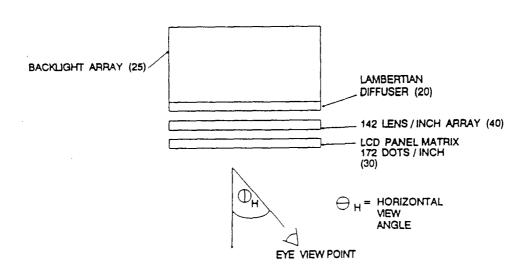




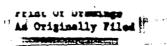


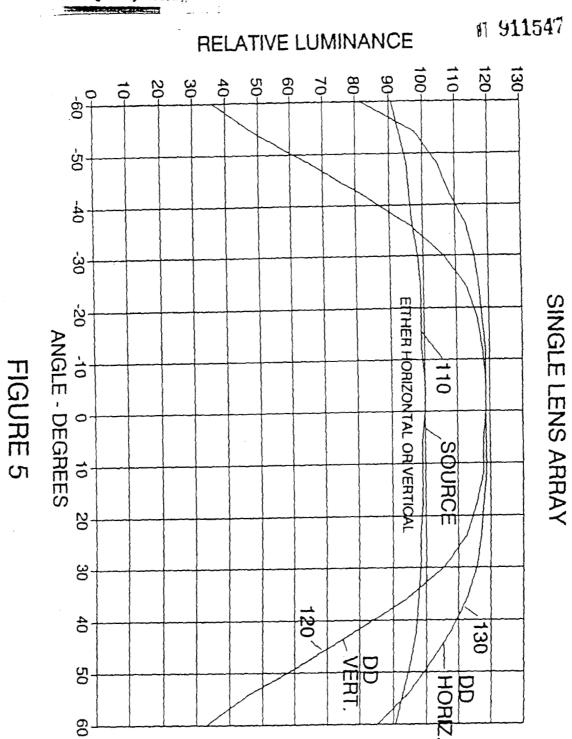


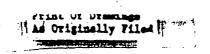
SINGLE CYLINDRICAL LENS ARRAY FIGURE 4A



SINGLE CYLINDRICAL LENS ARRAY FIGURE 4B







N 911547

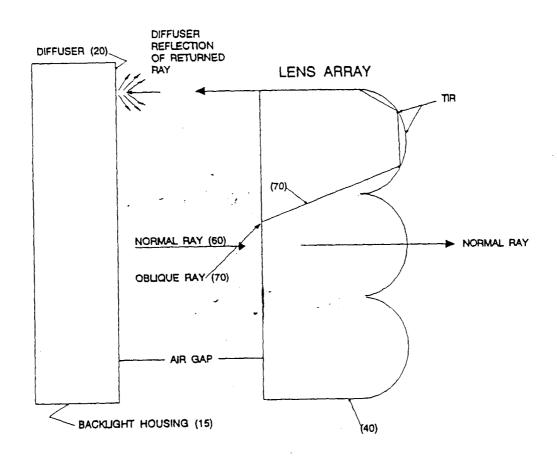


FIGURE 6



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PREFERRED EMBODIMENT

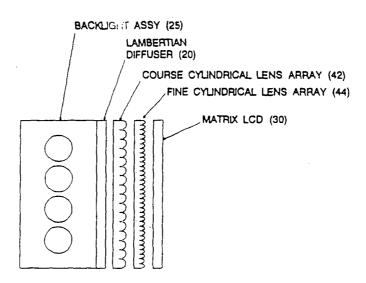
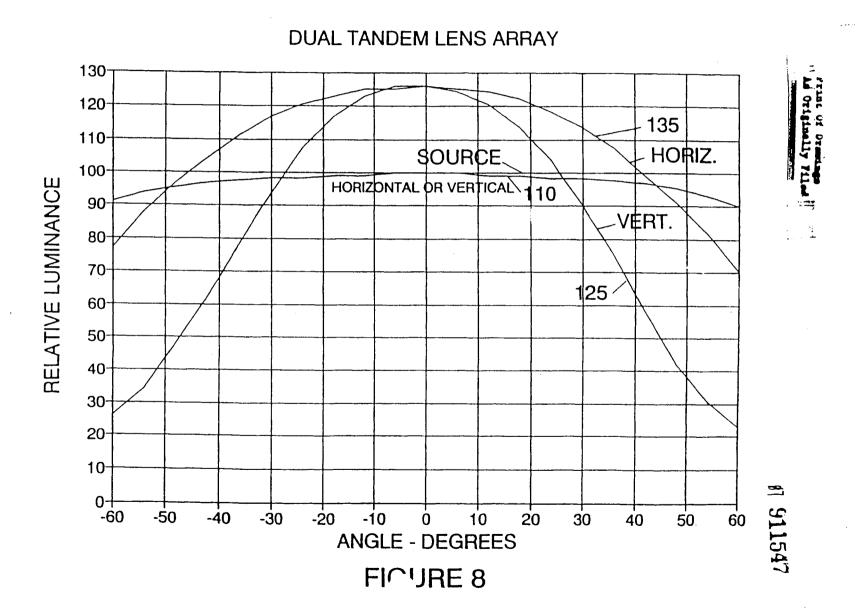
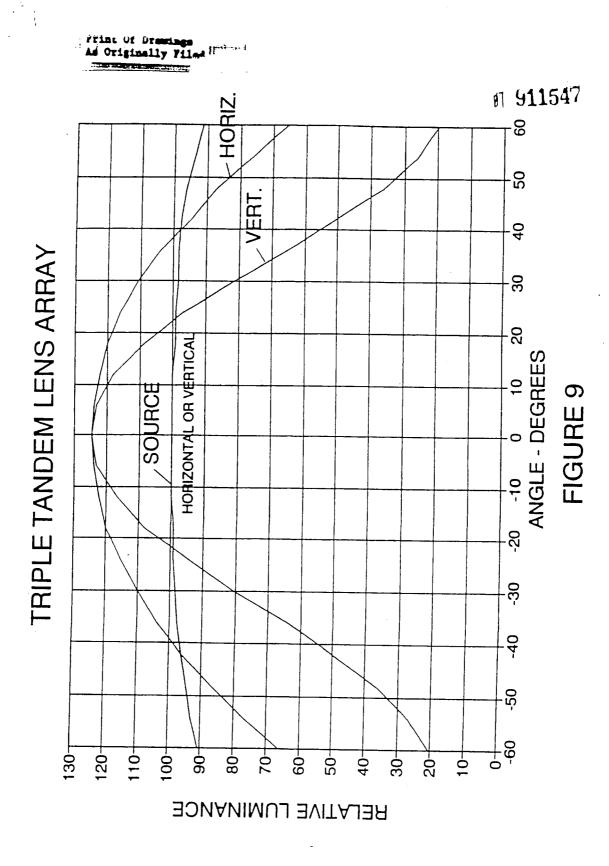
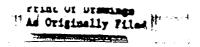
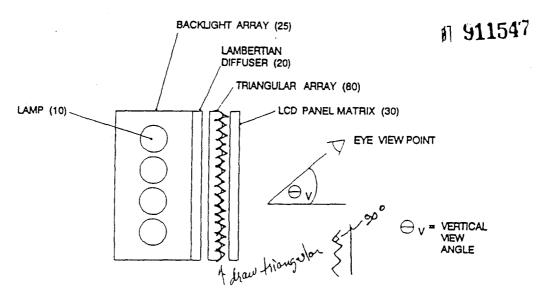


FIGURE 7

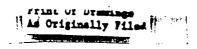


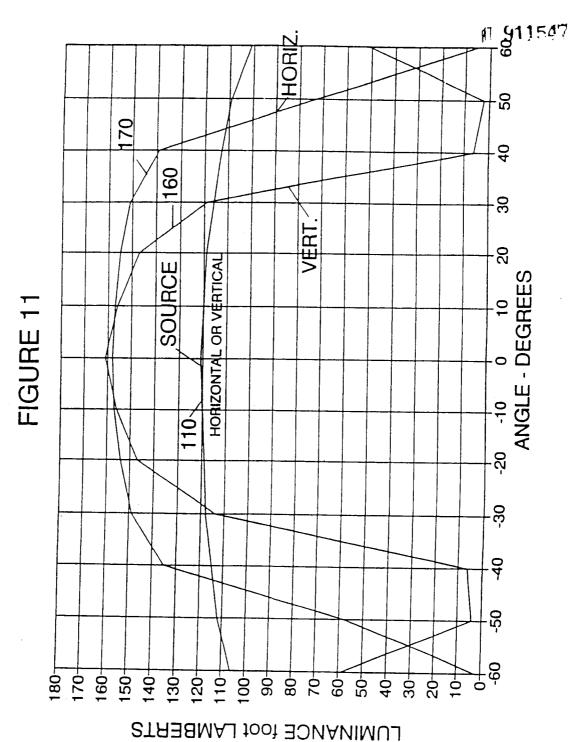






TRIANGULAR LENS ARRAY
FIGURE 10





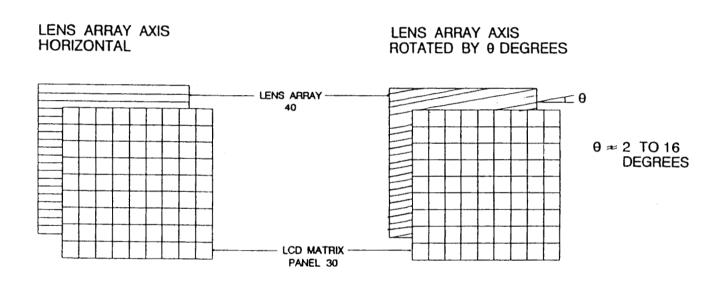


FIGURE 12

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eal			- 	PAT
PATENT APPLICATION TRANSHITTAL LETTER		ATTORNEY'S D	OCKET NO.	. '
1932 S		A6213	491	
TATELORMISSIONER OF PATENTS AND TRADEHARD	Ks:			·
ransmitted herewith for filing is the pater	nt applica	tion of RICH	ARD I. McCA	ARTNEY JR.
or "A DIRECTIONAL DIFFUSER FOR A LIQUID CRY	STAL DISPL	.AY"		
nclosed are: x 12 sheets of drawing (INFORMAL) x an assignment of the invention to HONE a certified copy of a pplication. x associate power of attorney.		, HONEYWELL	PLAZA, MINI	NEAPOLIS, I
Claims	as Filed			
For	Number Filed	Number Extra	Rate	Fee
cal claims	9 -20 =	0	x \$20=	0
dependent claims	1 -3 -	00	x \$72=	0
ic fee (minimum amount required)				690.00
filing multiple dependent claims add \$220.				
al Filing Fee				690.00
X For Recording of Assignment		·		40.00
Y Please charge Deposit Account 08-2727 i A duplicate copy of this sheet is enclo Y The Commissioner is hereby authorized t under 37 CFR 1.16 and 1.17 which may be application to Deposit Account No 08-27 enclosed.	o charge required	any fees or o	credit any	lency of th
A check in the amount of \$ to	cover the	filing fee i	s enclosed	
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9 July 1992		DALE F 15	PSEN PRECOR	1264
9 JULY 1992	-	Attorne	y of Recor	d
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UNITED STATES DEPARTMENT OF COMMERCE Patent and Trademark Office

Address: COMMISSIONER OF PATENTS AND TRADEMARKS (Vashington, D.C. 2023)

SERIAL NUMBER	FILING DATE	FIRST NAMED INVISE FOR		ATTORNEY DOCKET NO.
07/911,547	07/09/92	MC CARTNEY	R	A6213491
				EXAMINER
DALE E. JEPS	aen.		MAI,H	
HONEYWELL IT	NC.		ART UNIT	PAPER NUMBER
21,111 N. 19 PHOENIX, AZ	9TH AVENUE, I	over.	2504	3
LUDENIX, MT	85027		200	-
		turation	DATE MAILED:	10/02/92
is a communication from the OMMISSIONER OF PATENTS		е фрикация.		
			_	_
This application has been	examined	Responsive to communication filed on		This action is made final.
hortened statutory period	for response to this action	on is set to expire month	(8)O	ays from the date of this letter.
ure to respond within the p	period for response will i	cause the application to become abandon	ad. 35 U.S.C. 13	3
11 THE FOLLOWING	ATTACHMENT(8) ARE	PART OF THIS ACTION:		
1. Motice of Reference	ces Cited by Examiner, F		Patent Drawing, PT	
3. Notice of Art Cited	• • • • • • • • • • • • • • • • • • • •	_	nformal Patent App	lication, Form PTO-152.
s. Information on Ho	w to Effect Drawing Cha	inges, P10-14/4.		
III BUMMARY OF A	CTION			
1. 🗹 Claims	1-9			are pending in the application
Of the abov	a claima		••	a withdrawa from concideration
3. Claims				are allowed.
4. P Claims	1-9			are rejected
		, , , , , , , , , , , , , , , , , , ,		
i. Cielma		a	e subject to restric	tion or election requirement.
7. D This application hi	as been filed with inform	al drawings under 37 C.F.R. 1,85 which ar	e acceptable for exi	amination purposes.
_				. ,
8. L Formal drawings a	ire required in response	to this Office action.		
9. The corrected or s	iubstitute drawings have	been received on	Under 37 C	F.R. 1.84 these drawings
are LJ acceptab	ele. U not acceptable (s	see explanation or Notice re Patent Drawin	g, PTO-948).	
		et(s) of drawings, filed on	has (have) been	approved by the
examiner. 📙 dis	approved by the examin	er (see explanation).		
i. 🔲 The proposed draw	wing correction, filed on	, has been D appr	oved. 🔲 disappro	oved (see explanation).
Acknowledgment I	Is made of the claim for	priority under U.S.C. 119. The certified cop	haa 🗍 haan sas	national [7] and book according
		no; filed on	-	
		dition for allowance except for formal mat	lers, prosecution as	to the merits is closed in
accordance with th	ie practice under Ex par	te Quayle, 1935 C.D. 11; 453 O.G. 213.		
4. Other				

Serial No. 911,547

Art Unit 2504 -2-

The following is a quotation of the appropriate paragraphs of 35 U.S.C. \$ 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless --(a) the invention was known or used by others in this country, or patented or described in a printed publication in this or a foreign country, before the invention thereof by the applicant for a patent.

(b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.

Claims 1-5 are rejected under 35 U.S.C. § 102(a or b) as being clearly anticipated by Abileah et al or IBM (article).

The limitations of claims 1-5 are drawn in Abileah et al's a device comprising Figs. 3-4 or IBM's Fig. 1. Abileah et al teach a light source 100, a substantially planar array 10 and luminance control means 102.

The following is a quotation of 35 U.S.C. § 103 which forms the basis for all obviousness rejections set forth in this Office

A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Subject matter developed by another person, which qualifies as prior art only under subsection (f) or (g) of section 102 of this title, shall not preclude patentability under this section where the subject matter and the claimed invention were, at the time the invention was made, owned by the same person or subject to an obligation of assignment to the same person.

Serial No. 911,547 Art Unit 2504

-3-

Claims 1-3 and 6-9 are rejected under 35 U.S.C. § 103 as being unpatentable over Abileah et al or IBM (article) in view of Hamada.

The basic structure of claims 1-3 and 6-9 are shown in Abileah et al's Figs. 3-4 or IBM's Fig. 1, except for a second lens array disposed between the first lens array and the liquid crystal panel. Hamada teaches in Figs. 5A-B and 7 a liquid crystal display panel having microlens arrays provided at a side of the liquid crystal cell for improving the brightness of the display panel. Therefore, it would have been obvious at the time the invention was made to one skilled in this art to utilize a liquid crystal display apparatus comprising a light source, a liquid crystal cell and luminance control means having a first lens array and a second lens array interposed between the light source and the liquid crystal cell like Abileah et al or IBM's in view of Hamada. It would have been obvious because of the second lens array in the Hamada patent for improving the brightness of the display; One skilled in this art would have been motivated to combine the Hamada's liquid crystal panel in to the Abileah et al or IBM's display apparatus for improving the brightness display. Therefore, claims 1-3 and 6-9 are unpatentable under 35 USC 103 over Abileah et al. or IBM in view of Hamada.

The prior art made of record and not relied upon is considered pertinent to applicant's disclosure.

Serial No. 911,547

Art Unit 2504

Any inquiry concerning this communication should be directed to Examiner Huy K. Mai at telephone number (703) 308-4874.

μ∧ Mai/ks September 30, 1992 Hellow & Silver SUPERVISORY PATENT EXAMINER GROUP ART UNIT 251

-4-

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							(5	See	Manual of Pati	ent Exami	ining Pr	ocec	dure, section	707.05	la	1.)				l

PTO FORM 948 (Rev 5-91)	II.S. DEPARTMENT OF COMMERCE Patent and Trademark Office	ATTACHMENT TO PAPER NUMBER
GROUP		APPLICATION NUMBER 7

NOTICE OF DRAFTSMAN'S PATENT DRAWING REVIEW

The PTO Draftsmen review all priningly filed drawings repartless

The drawings filed		
A. are approved.		
8. See objected to under corrected drawings at listed on the back of the corrected drawings at the back of the corrected drawings at the corrected d	the appropriate final. Consulsc	ed below. The examinar will require submission of new, drawings must be submitted according to the least schools
1. Paper and ink. 37 CFN	1.0461	 Hatching and Shading, 37 CFR 1.134(d)
Poor Quality Paper		Shade Unes are Required.
Transparent Paper		Fig(s)
Sheet(s)		Criss-Cross Hatching Not Allowed.
		Fig.(s)
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Acceptable Paper	Sizes and Margins	Double Line Hatching Not Allowed.
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	-	and Burred. Fig(s) 1-2-1.0
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Proper Margins Re	anuired	Figure Legends Poor or Placed Incorrectly. Fig(s) 1 - 1 Z
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ı		-13.2
3. Character of Lines. 37 (Figures Must Not be Connected
Lines Pale, Rough	and Blurred, or 10,12	Fig(s)
Jaggeu. Fig(s)	1-1-1-1	8. [dentification of Drawings: 37 CFR (西祖)
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Fig(s)		Marks Not Allowed. Fig(s) / _
4. Photographs Not A	nnrovad	
4. E THOLOGIAPHS NOT A		9. [_] Changes Not Completed from Prior PTO-948 dated ————————————————————————————————————
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Comments:		
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"PATENT"

Applicant: R. McCartney et al

Serial No.: 07/911,547

9 July 1992 Filed:

Art Unit: 2504

Examiner: H. Mai

Docket No.: A6213491

For: "A DIRECTIONAL DIFFUSER FOR A LIQUID CRYSTAL DISPLAY"

AMENDMENT

Honorable Commissioner of Patents and Trademarks Washington, D.C. 20231

RECEIVED FEB 2 3 1993

GROUP 2500

Dear Sir:

In response to the Office Action mailed on 2 October 1992, please amend the above-identified application as follows:

IN THE CLAIMS

58

Kindly delete claims 1, 2 and 3.

Kindly amend claims 4/5, 7 and 9 as follows:

In claims 4 and 5, at line 1, delete "Claim 3", and substitute therefor - - Claim 10 - -.

In claim 7/ at line 1, delete "Claim 6", and substitute therefor - - Claim 10 - -.

Claim 9. (Amended) A display apparatus in accordance with Claim [3] 10 wherein at least one of said first and second lens arrays is rotated about an axis perpendicular to said liquid crystal panel in order to provide a slight misalignment between said lenslets/and said liquid crystal panel.

Docket No. A6213491

2 February 1993

Kindly add new claim 10 as follows:

Claim 10. A display apparatus comprising:

- a light source;
- a liquid crystal panel mounted adjacent to said light source for receiving light from said light source; and

first and second leng arrays, each having a plurality of individual lenslets, disposed between said light source and said liquid crystal panel for providing a predetermined variation with viewing angle of light transmission from said light source through said lens arrays and said liquid crystal panel.

The applicants wish to thank the Examiner for his citation to the noted references and his accompanying remarks. While the cited references are certainly pertinent to the claimed invention, applicants respectfully disagree with the interpretation of the cited references by the Examiner and his conclusions drawn therefrom.

The Examiner has rejected claims 1-5 under 35 USC 102 (a or b) as being clearly anticipated by Abileah et al or the cited IBM article. While not necessarily providing the same function, the structure of these references does appear to be similar to that of applicants' invention. In order to further prosecution of the application, claims 1-3 have been deleted

and claims 4 and 5 amended to depend from new claim 10.

In addition, the Examiner has rejected claims 1-3 and 6-9 under 35 USC 103 as being unpatentable over Abileah et al or the IBM article in view of Hamada. Applicants have added new claim 10 which essentially includes the limitations of claims 1-3 and 6, resulting in a new claim for an apparatus having two lens arrays.

The Examiner contends that it would have been obvious, in view of Hamada, to add a second lens array to the structure of Abileah or IBM. In order to support a combination of references under 35 USC 103 there must be some suggestion for the combination. As the Hamada reference is concerned with a projection apparatus, there would be no suggestion to use the dual lens arrays of Hamada in the direct view apparatus of Abileah or IBM. Particularly since the dual lens array of Hamada is used to overcome a problem specifically associated with projection displays.

The two lens arrays of Hamada are used in a projection device to reduce the dimming at the outer edges. As such the dual lens arrays would not be suggested to the direct view display of Abileah or IBM.

In addition, at no point in any of the references is there any discussion of eliminating moire effects with appropriate selection of the relative pitch of the two lens arrays as specifically described and claimed by the applicants. Also, there is no discussion of rotating one of the lens arrays with respect to the liquid crystal panel as specifically claimed in applicants' claim 9.

Based on the foregoing, applicants contend that claims 4, 5, 7, 9 and 10, as amended, are in condition for allowance and respecfully request same at the earliest opportunity.

Respectfully submitted,

602/436-1336

PATENT

IN THE UNILED STATES PATENT AND TRADEM, AK OFFICE

In re application of: R. MCCARTNEY ET AL

Serial No.: 07/911,547 Filed: 9 JULY 1992

Group No.: 2504 V

Examiner: H. MAI

For: "A DIRECTIONAL DIFFUSER FOR A LIQUID CRYSTAL DISPLAY"

Commissioner of Patents and Trademarks

Washington, D.C. 20231

AMENDMENT TRANSMITTAL

RECEIVED

FEB 2 3 1993

Transmitted herewith is an amendment for this application.

GROUP 2500

STATUS

- Applicant is 2
 - a small entity verified statement:
 - attached.
 - aiready filed.
 - Q other than a small entity.

Mailing Label No. 18379304420US

Thereby certify that this paper or fee is being deposited with the United States Postal Service "Express Mail Post Office to Addressee" service under 37 CFR 1.10 on the date indicated the Control of Accresses: service under Ar CFR 1.10 on the date incicated above and is addressed to the Commissioner of Patents and Trademarks, Washington, D.C. 20231

UALE L. JEPSEN

(Typed or printed name of person mailing paper or fee)

(Signature of person mailing paper or fee)

(Amendment Transmittal [9-19]—page 2 of 4)

EXTENSION OF TERM

NOTE: "Extension of Time in Patent Cases (Supplement Amendments) — If a timely and complete response has been filed after a Non-Final Office Action, an extension of time is not required to permit filing and/or entry of an additional amendment after expiration of the shortened statutory period.

If a timely response has been filed after a Final Office Action, an extension of time is required to permit filing and/or entry of a Notice of Appeal or filing and/or entry of an additional amendment after expiration of the shortened statutory period unless the timely-filed response placed the application in condition for allowance. Of course, if a Notice of Appeal has been filed within the shortened statutory period, the period has ceased to run. Notice of December 10, 1985 (1061 O.G. 34-35).

NOTE: See 37 CFR 1.645 for extensions of time in interference proceedings and 37 CFR 1.550(c) for extensions of time in reexamination proceedings.

3. The proceedings herein are for a patent application and the provisions of 37 CFR 1.136 apply

(complete (a) or (b) as applicable)

Applicant petitions for an extension of time under 37 CFR 1.136 (fees: 37 CFR 1.17(a)-(d) for the total number of months checked below:

Extension	Fee for other than	Fee for
(months)	small entity	small entity
one month	\$ 110.00	\$ 55.00
☐ two months	\$ 360.00	\$180.00
☐ three months	\$ 840.00	\$420.00
☐ four months	\$1,320.00	\$660.00
	Fee \$ 110.	UC .

If an additional extension of time is required please consider this a petition therefor.

(check and complete the next item, if applicable)

An extension for months has already been secured and the fee
paid therefor of \$ is deducted from the total fee due for the total
months of extension now requested.
Extension fee due with this request \$
OR

(b)
Applicant believes that no extension of term is required. However, this conditional petition is being made to provide for the possibility that applicant has inadvertently overlooked the need for a petition for extension of time.

(Amendment Transmittal [9-19]—page 3 of 4)

FEE FOR CLAIMS

The fee for claims (37 CFR 1.16(b)-(d)) has been calculated as shown below:

		(Col. 1)			(Col. 2)	(C	ol. 3)	SMAL	LENTITY		-	THAN A ENTITY
		CLAIMS REMAINING AFTER MENDMEN		PR	HEST NO EVIOUSLY AID FOR		SENT	RATE	ADDIT.	OR	RATE	ADDIT.
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INDEP.	•	1	MINUS	•••	1	-	0	x36=	\$		x72=	\$
- FIRST	PRE	SENTATIO	ON OF MULT	IPLE C	EP. CLAIM			+110=	\$		+220=	s
							AÐI	TOTAL DIT, FEE	\$	OR	TOTAL ADDIT. FEE \$	

- " If the entry in Col. 1 is less than entry in Col. 2, write "0" in Col. 3.
- If the "Highest No. Previously Paid for" IN THIS SPACE is less than 20, enter "20". If the "Highest No. Previously Paid For" IN THIS SPACE is less than 3, enter "3".
 - The "Highest No. Previously Paid For" (Total or Indep.) is the highest number found in the appropriate box in Col. 1 of a prior amendment or the number of claims originally filed.

WARNING: "After final rejection or action (§ 1.113) amendments may be made cancelling claims or complying with any requirement of form which has been made * 37 CFR § 1 116(a) (emphasis added)

(complete (c) or (d) as applicable)

(c) 🖾 No additional fee for claims is required.

OR

(d)
Total additional fee for claims required \$____

FEE PAYMENT

- 5.
 Attached is a check in the sum of \$___
 - Charge Account No. <u>08-2727</u> \$ 110.00 ____ the sum of

A duplicate of this transmittal is attached.

FEE DEFICIENCY

NOTE: If there is a fee deficiency and there is no authorization to charge an account, additional fees are necessary to cover the additional time consumed in making up the original deficiency. If the maximum, six-month period has expired before the deficiency is noted and corrected, the application is held abandoned. In those instances where authorization to charge is included, processing delays are encountered in returning the papers to the PTO Finance Branch in order to apply these charges prior to action on the cases. Authorization to charge the deposit account for any fee deficiency should be checked. See the Notice of April 7, 1986, (1065 O.G. 31-33).

6. \square If any additional extension and/or fee is required, charge Account No -08-2727

(Amendment Transmittal [9-19]-page 4 of 4)

AND/OR

☐ If any additional fee for claims is required, charge Account No.

Reg. No.: 31,379 DALE F. JEPSEN
Type or print name of attorney Tel. No.: (602) 436-1336 HONEYWELL INC 21111 N. 19TH AVE. P.O. Address

PHOENIX, ARIZONA 85027



UNITED STATES DEPARTMENT OF COMMERCE Patent and Trademark Office

Address: COMMISSIONER OF PATENTS AND TRADEMARKS Weshington, D.C. 20231

SERIAL NUMBER	FIUNG DATE	FINST NAMED IN	VENTOR ATTORNEY DOCKET NO.
07/911,547	07/09/92	MC CARTNEY	R A6213491
DALE E. JEPS HONEYWELL IN 21,111 N. 19 PHOENIX, AZ	IC. PTH AVENUE,	85N2 DV9L	ART UNIT PAPER NUMBER 2504 5 DATE MAILED: 05/06/93
This is a communication from the		rour application.	
Fallure to respond within the	for response to this a period for response v	ction is set to expire 3	month(s) days from the date of this letter. a bandoned. 35 U.S.C. 133
	•	RE PART OF THIS ACTION:	
Notice of Art Cited Notice of Art Cited	ces Cited by Examine d by Applicant, PTO-	1449. 4. 🔲	Notice re Patent Drawing, PTO-948. Notice of Informal Patent Application, Form PTO-152.
5. Information on Ho	w to Effect Drawing (Changes, PTO-1474. 6.	
Part II SUMMARY OF A	CTION		
1. 🖸 Claima		10	are pending in the application
Of the abov	re, claims		are withdrawn from consideration.
2. Cialms		3	have been cancelled.
S. Cialms			are allowed.
			are rejected.
4. Uzi Claims		,	are rejected.
5. Claims			
6. Ciaims			are subject to restriction or election requirement.
7. This application h	as been filed with info	ormat drawings under 37 C.F.R. 1.	85 which are acceptable for examination purposes.
8. Formal drawings	are required in respoi	se to this Office action.	
s. The corrected or sare acceptate	substitute drawings hole. not acceptab	ave been received one	. Under 37 C.F.R. 1.84 these drawings tent Drawing, PTO-948).
		heet(s) of drawings, filed on niner (see explanation).	has (have) been approved by the
11. The proposed dra	wing correction, filed	on, has bee	on 🔲 approved. 🗆 disapproved (see explanation).
12. Acknowledgment	is made of the claim	or priority under U.S.C. 119. The o	certified copy has Deen received not been received
			; flled on
		condition for allowance except for parte Quayle, 1935 C.D. 11; 453 O	formal matters, prosecution as to the merits is closed in e.g. 213.
14. Other			

Serial No. 911,547

Art Unit 2504

-2-

Applicant's arguments with respect to claims 4-10 have been considered but are deemed to be moot in view of the new grounds of rejection.

Claim 6 is rejected under 35 U.S.C. § 112, fourth paragraph, as being of improper dependent form for failing to further limit the subject matter of a previous claim.

Claim 6 depends from claim 3 which has been canceled. Therefore, claim 6 is not treated on the merits.

The following is a quotation of the appropriate paragraphs of 35 U.S.C. § 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless --(e) the invention was described in a patent granted on an application for patent by another filed in the United States before the invention thereof by the applicant for patent, or on an international application by another who has fulfilled the requirements of paragraphs (1), (2), and (4) of section 371(c) of this title before the invention thereof by the applicant for patent.

Claims 5 and 10 are rejected under 35 U.S.C. § 102(e) as being clearly anticipated by Abileah et al ('041) or Yoshida et al.

The recited limitations of claims 5 and 10 are shown in Abileah et al's Figs. 6, 8, column 13, line 18 through column 14, line 44 or Yoshida et al's Figs. 3, 5.

The following is a quotation of 35 U.S.C. § 103 which forms the basis for all obviousness rejections set forth in this Office action:

A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject

Serial No. 911,547

2504

Art Unit

-3-

matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Subject matter developed by another person, which qualifies as prior art only under subsection (f) or (g) of section 102 of this title, shall not preclude patentability under this section where the subject matter and the claimed invention were, at the time the invention was made, owned by the same person or subject to an obligation of assignment to the same person.

Claim 4 is rejected under 35 U.S.C. § 103 as being unpatentable over Abileah et al ('041) in view of Abileah et al ('783).

The '041 patent discloses in Figs. 6, 8 a display apparatus having first and second lens arrays with lenslets having a triangular cross section. The '041 patent lacks a teaching the lenslets having a semi-cylindrical shape.

The '783 patent teaches in Fig. 3 a lens array having lenslets disposed between a liquid crystal panel and a light source wherein the lenslets have semi-cylindrical shape for improving the brightness of the display device. Therefore, it would have been obvious at the time the invention was made to a person skilled in this art to modify the '041 patent by substituting the lens arrays with lenslets having semicylindrical shape for the lens arrays with triangular-crosssection lenslets for improving the brightness of the display as taught by the '783 patent.

Serial No. 911,547

-4-

Art Unit 2504

Claims 7 and 9 are objected to as being dependent upon a rejected base claim, but would be allowable if rewritten in independent form including all of the limitations of the base claim and any intervening claims.

Claim 8 is objected to as being dependent upon an objected claim which has allowable subject matter.

Applicant's amendment necessitated the new grounds of rejection. Accordingly, THIS ACTION IS MADE FINAL. See M.P.E.P. § 706.07(a). Applicant is reminded of the extension of time policy as set forth in 37 C.F.R. § 1.136(a).

A SHORTENED STATUTORY PERIOD FOR RESPONSE TO THIS FINAL ACTION IS SET TO EXPIRE THREE MONTHS FROM THE DATE OF THIS ACTION. IN THE EVENT A FIRST RESPONSE IS FILED WITHIN TWO MONTHS OF THE MAILING DATE OF THIS FINAL ACTION AND THE ADVISORY ACTION IS NOT MAILED UNTIL AFTER THE END OF THE THREE-MONTH SHORTENED STATUTORY PERIOD, THEN THE SHORTENED STATUTORY PERIOD WILL EXPIRE ON THE DATE THE ADVISORY ACTION IS MAILED, AND ANY EXTENSION FEE PURSUANT TO 37 C.F.R. § 1.136(a) WILL BE CALCULATED FROM THE MAILING DATE OF THE ADVISORY ACTION. IN NO EVENT WILL THE STATUTORY PERIOD FOR RESPONSE EXPIRE LATER THAN SIX MONTHS FROM THE DATE OF THIS FINAL ACTION.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Huy K. Mai whose telephone number is (703) 308-4874.

Any inquiry of a general nature or relating to the status of this application should be directed to the Group receptionist whose telephone number is (703) 308-0956.

69

Mai/ks April 26, 1993

Fallism L Sikes WILLIAM L. SIKES SUPERVISORY PATENT EXAMINER **GROUP 2500**

TO SEPARATE, HOLD TOP AND BOTTOM EDGES, SNAP-APART AND DISCARD CARBON

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PATENT	DOCKET NO. 202

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

re application of: RICHARD I. MCCARTNEY, ET AL

erial No.: 07 / 911,547 Group No.: 2504 iled: 09 JULY 1992 Examiner: H. MAI

"A DIRECTIONAL DIFFUSER FOR A LIQUID CRYSTAL DISPLAY"

Commissioner of Patents and Trademarks Washington, D.C. 20231

期间标题。

AMENDMENT TRANSMITTAL

Transmitted herewith is an amendment for this application.

STATUS

- Applicant is
 - □ a small entity verified statement:
 - □ attached.
 - □ already filed.
 - d other than a small entity.

CERTIFICATE OF MAILING (37 CFR 1.8(a))

I hereby certify that this paper (along with any referred to as being attached or enclosed) is being deposited with the United State Postal Sevice on the date shown below with sufficient postage as first class mail in an envelope addressed to the: Commissioner of Patents and Trademarks, Washington, D.C. 20231.

Date: 02 JULY 1993

JOANNA JOHNSON (Type or print name of person mailing paper)

(Signature of person mailing paper)

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08-2727 140 115

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(Amendment Transmittal [9-19]—page 1 of 4)

EXTENSION OF TERM

NOTE: "Extension of Time in Patent Cases (Supplement Amendments) --- If a timely and complete response has been filed after a Non-Final Office Action, an extension of time is not required to permit filing and/or entry of an additional amendment after expiration of the shortened statutory period.

If a timely response has been filed after a Final Office Action, an extension of time is required to permit filing and/or entry of a Notice of Appeal or filing and/or entry of an additional amendment after expiration of the shortened statutory period unless the timely-filed response placed the application in condition for allowance. Of course, if a Notice of Appeal has been filed within the shortened statutory period, the period has ceased to run." Notice of December 10, 1985 (1061 O.G.

- NOTE: See 37 CFR 1.645 for extensions of time in interference proceedings and 37 CFR 1.550(c) for extensions of time in reexamination proceedings.
- 3. The proceedings herein are for a patent application and the provisions of 37 CFR 1.136 apply

(complete (a) or (b) as applicable)

(a) Applicant petitions for an extension of time under 37 CFR 1.136 (fees: 37 CFR 1,17(a)-(d) for the total number of months checked below:

Extension	Fee for other than	Fee for
(months)	small entity	small entity
one month	\$ 110.00	\$ 55.00
two months	\$ 360.00	\$180.00
three months	\$ 840.00	\$420.00
four months	\$1,320.00	\$660.00
	Fee S <u>11U.</u>	<u>UU</u>

If an additional extension of time is required please consider this a petition therefor.

(check and complete the next item, if applicable) An extension for ______ months has already been secured and the fee paid therefor of \$_____ is deducted from the total fee due for the total paid therefor of \$___ months of extension now requested. Extension fee due with this request \$___

(b) D Applicant believes that no extension of term is required. However, this conditional petition is being made to provide for the possibility that applicant has inadvertently overlooked the need for a petition for extension of time.

FEE FOR CLAIMS

The fee for claims (37 CFR 1.16(b)-(d)) has been calculated as shown below:

	(Col. 1)			(Col. 2)	(Col. 3)	SMALI	L EP	YTITY			THAN A ENTITY
	CLAIMS REMAINING AFTER AMENDMENT		PF	CHEST NO REVIOUSLY PAID FOR	PRESENT EXTRA	RATE		DDIT. FEE	OR	RATE	ADDIT.
TOTAL	· 3	MINUS		20	=	x11=	\$	0		x22-	* 0
INDEP.	. 2	MINUS		3	=	x37=	\$	0		z74=	s 0
[] FIRST	PRESENTATION	OF MULT	IPLE	DEP. CLAIM		+115=	\$			+230=	\$
					A	TOTAL	\$		OR	TOTAL ADDIT. FEE \$	

¹ If the entry in Col. 1 is less than entry in Col. 2, write "0" in Col. 3.

WARNING: "After final rejection or action (§ 1.113) amendments may be made cancelling claims or complying with any requirement of form which has been made." 37 CFR § 1.116(a) (emphasis added).

(complete (c) or (d) as applicable)

(c) D No additional fee for claims is required.

(d) Total additional fee for claims required \$___

FEE PAYMENT

5.

Attached is a check in the sum of \$__

Charge Account No. 08-2727 _____ the sum of \$ 110.00

A duplicate of this transmittal is attached.

FEE DEFICIENCY

NOTE: If there is a fee deficiency and there is no authorization to charge an account, additional fees are necessary to cover the additional time consumed in making up the original deficiency. If the maximum, six-month period has expired before the deficiency is noted and corrected, the application is held abandoned. In those instances where authorization to charge is included, processing delays are encountered in returning the papers to the PTO Finance Branch in order to apply these charges prior to action on the cases. Authorization to charge the deposit account for any fee deficiency should be checked. See the Notice of April 7, 1986, (1065 O.G. 31-33).

6. thany additional extension and/or fee is required, charge Account No.

(Amendment Transmittal [9-19]—page 3 of 4)

22.11

[&]quot; If the "Highest No. Previously Paid for" IN THIS SPACE is less than 20, enter "20".

[&]quot; If the "Highest No. Previously Paid For" IN THIS SPACE is less than 3, enter "3". The "Highest No. Previously Paid For" (Total or Indep.) is the highest number found in the appropriate box in Col. 1 of a prior amendment or the number of claims originally filed.

AND/OR

☐ If any additional fee for claims is required, charge Account No.

Reg. No.: 31,379

Tel. No.: (602) 436-1336

DALE E. JEPSEN

Type or print name of attorney

PATENT LAW OFFICE HONEYWELL INC.

P.O. BOX 21,111 PHOENIX, AZ 83036 P.O. Address

PATENT &

IN UNITED STATES PATENT AND TRADEMARKS OFFICE

Applicant: Richard I. McCartney, et al) Art Unit: 2504

007/911,547 Serial No.:

09 July 1992

Examiner: H. Mai

Doc. No.: A6213491

For: "A DIRECTIONAL DIFFUSER FOR A LIQUID CRYSTAL DISPLAY"

AMENDMENT AFTER FINAL REJECTION

Commissioner of U.S. Patent and Trademark Office Washington, D.C. 20231

THE RELLET

THE O B 1993

Dear Sir:

In response to the Office Action mailed on 06 May 1993, please amend the above-identified application as follows:

IN THE CLAIMS

Kindly delete Claims 4, 5, 6 and 10.

Kindly amend Claims 7 and 9 as follows:

- claim / (Twice Amended) A display apparatus comprising:

A light source;

a liquid crystal panel mounted adjacent to said light

source for receiving light from said light source; and

Docket No. A6213491

01 July 1993

first and second lens arrays, each having a plurality of individual lenslets, disposed between said light source and said liquid crystal panel for providing a predetermined variation with viewing angle of light transmission from said light source through said lens arrays and said liquid crystal panel, [A display apparatus in accordance with Claim 10] wherein said liquid crystal panel comprises a plurality of pixels arranged in rows and columns, and wherein the number of rows of pixels per unit height, or pitch, of the liquid crystal panel is a first value; the number of lenslets per unit height, or pitch, of said first lens array is a second value which is less than said first value; and the number of lenslets per unit height, or pitch, of said second lens array is a third value which is greater than said first value.

Claim & (Twice Amended) A display apparatus comprising:

a light source;

a liquid crystal panel mounted adjacent to said light source for receiving light from said light source; and

first and second lens arrays, each having a plurality of individual lenslets, disposed between said light source and said liquid crystal panel for providing a predetermined variation with viewing angle of light transmission from said light source through said lens arrays and said liquid crystal panel, [A display apparatus in accordance with Claim 10]

76

Docket No. A6213491

01 July 1993

wherein at least one of said first and second lens arrays is rotated about an axis perpendicular to said liquid crystal panel in order to provide a slight misalignment between said lenslets and said liquid crystal panel.



REMARKS

The Examiner has finally rejected Claims 4-6 and 10. Applicants have deleted Claims 4-6 and 10.

The Examiner has objected to Claims 7 and 9, indicating that they would be allowable if rewritten in independent form including all of the limitations of the base claim and any intervening claims. Claims 7 and 9 have been amended as suggested by the Examiner.

The Examiner has objected to Claim 8 as being dependent on an objected claim. Claim 7 has been amended to overcome the noted objection and claim 8, which depends therefrom, should now be allowable.

Applicants having amended Claims 7 and 9 to overcome the Examiner's objections, Claim 8 now depending from allowable Claim 7, and all remaining claims having been canceled, hereby request a Notice of Allowance for Claims 7, 8 and 9, as amended, at the earliest opportunity.

"EXPRESS MAIL" Date of Deposit 7-2-93
Mailing Label No. 78379304794 Thereby certify that this paper or fee is being deposited with the United States Postal Service "Express Mail Post Office to Addressee" service under 37 CFP 1.10 on the date indicated

ethno and is addressed to the Commissioner of Petente and Trademarks, Washington, D.C. 2021

(Typed or entitled name of person maiking paper or fee) annoon) (Signature of person mailing paper or fee)

Respectfully Submitted,

Dale E. Jepsen Reg. No. 31,379

Attorney for Applicants

602/436-1336



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EXA	MINER INTERVI	EW SUMMARY RE	CORD	07/19/93
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11 MARY GOLDSTEIN		(3)		
DALE JEPSEN		(4)		
Date of Interview 7-46-93				
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A fuller description, if necessary, and a copy of the trached. Also, where no copy of the amendments with the paragraphs below have been checked to it OT WALVED AND MUST INCLUDE THE SUBSTest Office action has already been filed, then applicant to provide a se	hich would render the indicate to the contra PANCE OF THE INTI nt is given one month	ctaims allowable is avail ry, A FORMAL WRIT ERVIEW (e.g., items 1- from this interview date	able, a summary ther TEN RESPONSE TO -7 on the reverse side to provide a statemer	of must be attached.) THE LAST OFFICE ACTION of this form). If a response to
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PTOL-413 (REV 1-84)



UNITED STATES DEPARTMENT OF COMMERCE Palent and Trademark Office Address: COMMISSIONER OF PATENTS AND TRADEMARKS Washington, D.C. 20231

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	HONEYWELL				Ħ					
	21,111 N. 19TH AVENUE, PHOENIX, AZ 85027		, DV9L	2504	· ·					
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	NOTICE OF ALLOWABILITY									
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3	The allowed claims a	re 7-4) CLAIMS 1-6 \$ 10 HAVE	BEEN CANO	ELLED.					
	_		are acceptable.							
	-		r priority under 35 U.S.C. 119. The ce	rtified copy has [_] be	een received. [_] not been					
	received. [_] been file	ed in parent application	Serial No.	filed on						
6.	☐ Note the attached Ex	aminer's Amendment.								
7.	☐ Note the attached Ex	aminer Interview Sumi	nary Record, PTOL-413.							
₿.	Note the attached Ex	caminer's Statement of	Reasons for Allowance.							
	9. Note the attached NOTICE OF REFERÊNCES CITED, PTO-892.									
10.	☐ Note the attached IN	FORMATION DISCLOS	SURE CITATION, PTO-1449.							
PA	AT II.									
		Y PERIOD FOR RESP	ONSE to comply with the requirements	noted below is set to	EXPIRE THREE MONTHS					
FR		D" indicated on this	form. Failure to timely comply will re							
1.			ENT or NOTICE OF INFORMAL APPLIE	CATION, PTO-152, wh	ich discloses that the oath					
	/		ATH OR DECLARATION IS REQUIRED.							
	OF THIS PAPER.		CHANGES INDICATED BELOW IN THE							
	a. W Drawing informalities are indicated on the NOTICE RE PATENT DRAWINGS, PTO-948, attached hereto or to Paper No. 3									
	b. The proposed drawing correction filed on has been approved by the examiner. CORRECTION IS REQUIRED.									
	c. Approved drawing corrections are described by the examiner in the attached EXAMINER'S AMENDMENT. CORRECTION IS REQUIRED.									
	d. Formal drawings are now REQUIRED.									
	Any response to this letter should include in the upper right hand corner, the following information from the NOTICE OF ALLOWANCE AND ISSUE FEE DUE: ISSUE BATCH NUMBER, DATE OF THE NOTICE OF ALLOWANCE, AND SERIAL NUMBER.									
Atte	schments:									
	Examiner's Amendment		_ Notice of Informat Ap	pplication, PTO-152						
Examiner Interview Summary Record, PTOL- 413			Notice re Patent Drawings, PTO-948							
Reasons for Allowance Listing of Bonderi Draftsmen										
	Notice of References Cited, PTO-892 Other Information Disclosure Citation, PTO-1449									
fi	Information Disclosure Creation, F1017444									

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Mallon L Sikes WILLIAM L SIKES SUPERVISORY PATENT EXAMINER GROUP 2500



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Washington, D.C. 20231

B5M2/0719								
DALE E. JEPS HONEYWELL IN 21,111 N. 19 PHOENIX, AZ	NC. 9TH AVENUE, 85027 • Examiner	DV9L	<u> </u>	NOTICE OF ALLO AND ISSUE FEE				
This notice is issued in view of applications. SERIES CODE/SERIAL NO.	FILING DATE	TOTAL CLAIMS	EXAMINER AND G	ROUP ART UNIT	DATE MAILED			
07/911,547 First Named Applicant			и. н	2504				
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THE APPLICATION IDENTIFIED ABOVE HAS BEEN EXAMINED AND IS ALLOWED FOR ISSUANCE AS A PATENT.

PROSECUTION ON THE MERITS IS CLOSED.

THE ISSUE FEE MUST BE PAID WITHIN THREE MONTHS FROM THE MAILING DATE OF THIS NOTICE OR THIS APPLICATION SHALL BE REGARDED AS ABANDONED. THIS STATUTORY PERIOD CANNOT BE EXTENDED.

HOW TO RESPOND TO THIS NOTICE:

- I. Review the SMALL ENTITY Status shown above. If the SMALL ENTITY is shown as YES, verify your current SMALL ENTITY status:
 - A. If the status is changed, pay twice the amount of the FEE DUE shown above and notify the patent and Trademark Office of the change in status, or
- If the SMALL ENTITY is shown as NO:
- A. Pay FEE DUE shown above, or
- B. File verified statement of Small Entity Status before, or with, pay of 1/2 the FEE DUE shown above.

- II. Part 8 of this notice should be completed and returned to the Patent and Trademark Office (PTO) with your ISSUE FEE. Even if the ISSUE FEE has already been paid by charge to deposit account, Part B should be completed and returned. If you are charging the ISSUE FEE to your deposit account, Part C of this notice should also be completed and returned.
- III. All communications regarding this application must give series code (or filing date) and serial number. Please direct all communications prior to issuance to Box ISSUE FEE unless advised to contrary.

IMPORTANT REMINDER: Patents issuing on applications filed on or after Dec. 12, 1980 may require payment of maintenance fees, it is patentee's responsibility to ensure timely payment of maintenance fees when due.

PATENT

DOCKET NO. A6213491

IN THE ITED STATES PATENT AND TRAD ARK OFFICE

If application of: RICHARD I. MCCARTNEY Serial No.: 0 7 / 911,547 07/09/92

Group No.: 2504 Examiner: H. MAI

"DIRECTIONAL DIFFUSER FOR A LIQUID CRYSTAL DISPLAY"

Commissioner of Patents and Trademarks Washington, D.C. 20231

08/27/93

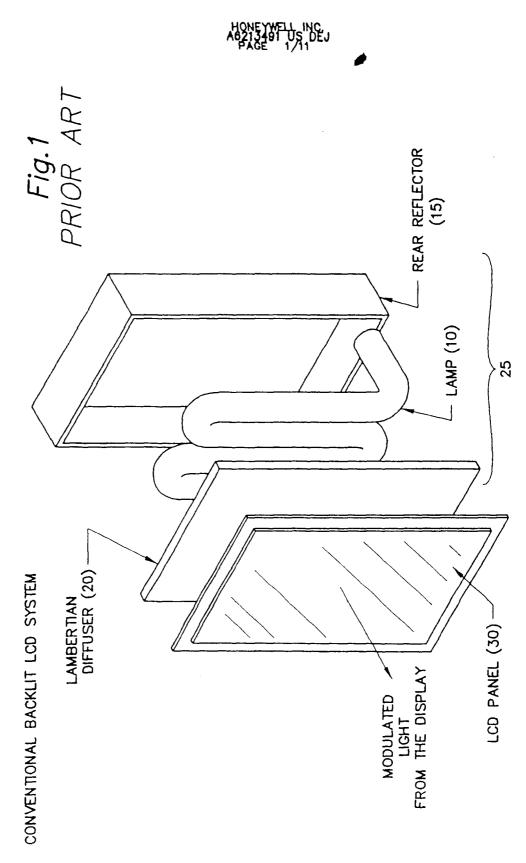
TRANSMITTAL OF FORMAL DRAWINGS

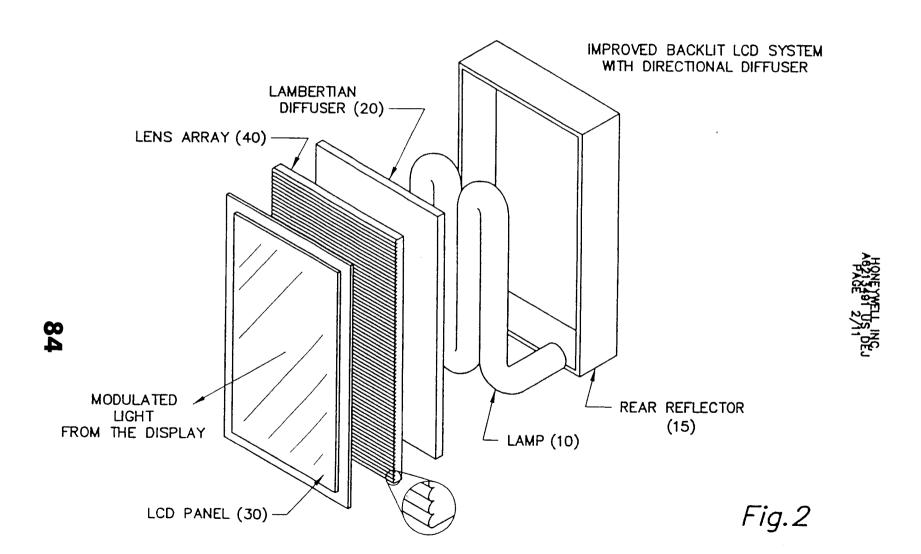
In response to the NOT	ICE OF INFORMAL DRAW	NGS mailed on <u>07/19/93</u>			
		(date)			
attached please find:					
(a) the formal drawing(s)					
	Number of Sh	Number of Sheets			
docket number, inventional to the top edge. Either	or's name, number of sheets, etc.) i entered location between the side i this marking technique on the fron information and the title of the l	ip art unit, title of the invention, attorney not to exceed 2 3/4 inches (7.0 cm) in widt edge within three-fourths inch (19.1 mm tof the drawing or the placement, although the drawings invention on the back of the drawings invention on the back of the drawings.			
Each sheet of drawing inconter (1) the reverse side		d Group Art Unit on 🗅 the from			
(b) a copy of the NOTIC	E OF INFORMAL DRAWING	5 Oynan			
	SIGNATURE O	SIGNATURE OF ATTORNEY			
Reg. No. 31,379	DAL	DALE E. JEPSEN			
	Type or print n	Type or print name of attorney			
Tel. No. (602) 436-133	6	PATENT LAW OFFICE HONEYWELL INC.			
	P.O. Address	P. O. BOX 21,111 ***OENIX, AZ: 85036			
CE	RTIFICATE OF MAILING (37 C	FR 1.8(a))			
I hereby certify that this paper (alo with the United States Postal Se	ng with any paper referred to as bein rvice on the date shown below wi ommissioner of Patents and Trade	ng attached or enclosed) is being deposited the sufficient postage as first class mail in			

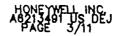
(Transmittal of Formal Drawings In Response to Notice of Informal Drawings [9-16.1])

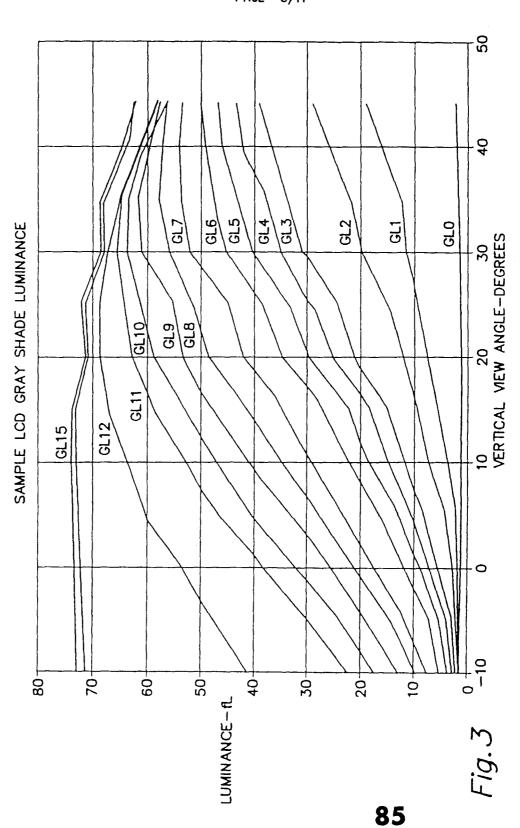
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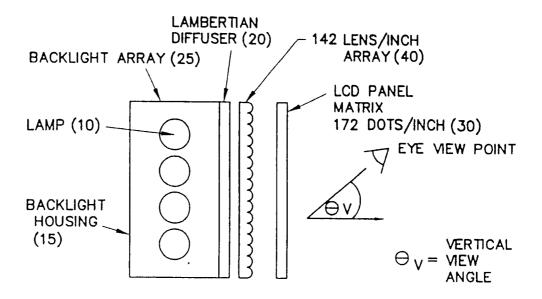








HONEYWELL INC.



SINGLE CYLINDRICAL LENS ARRAY

Fig. 4A

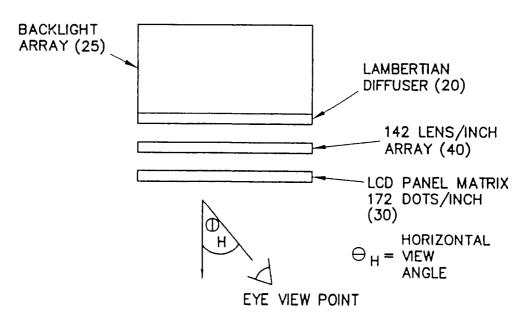
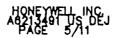
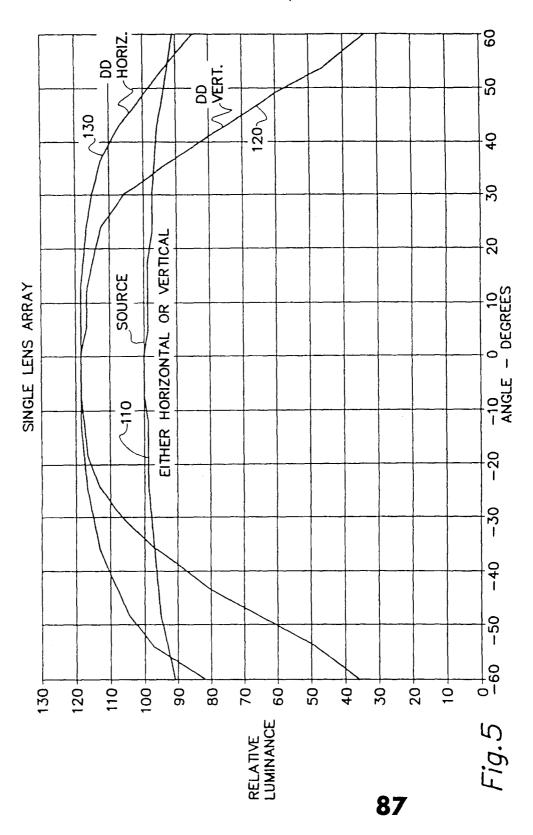
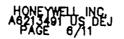
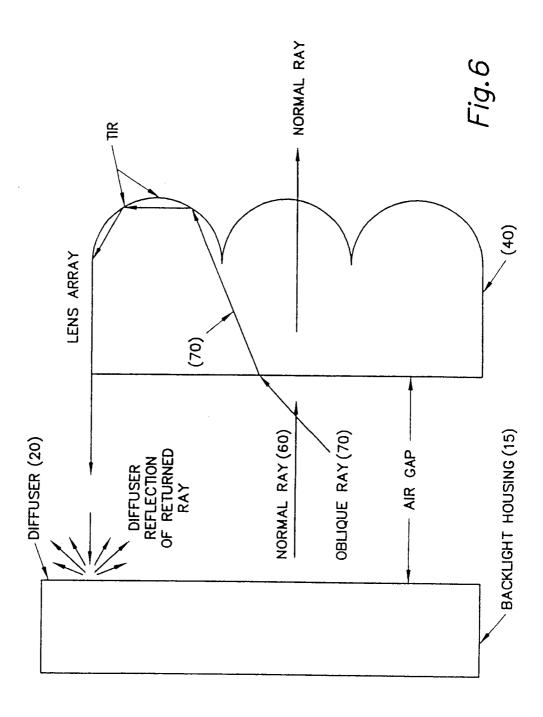


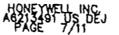
Fig. 4B

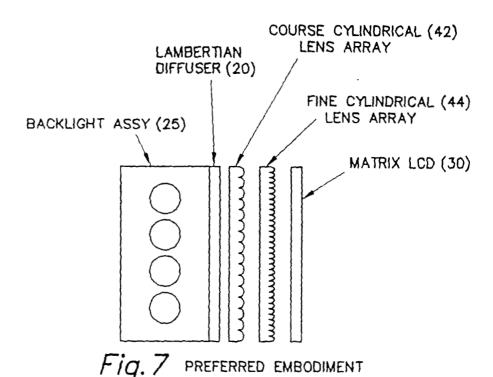












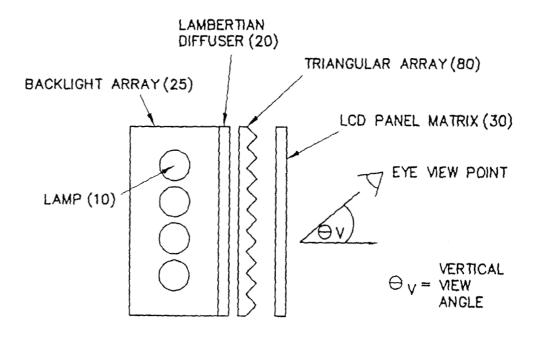
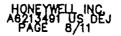
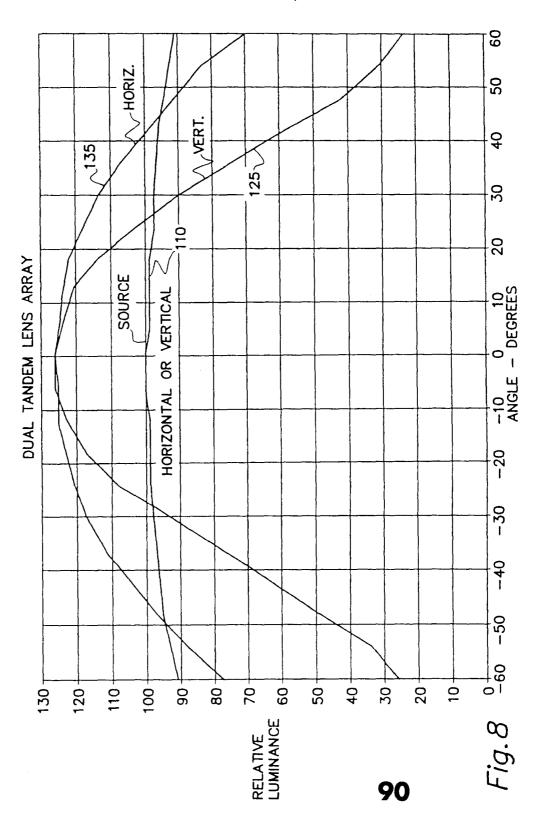
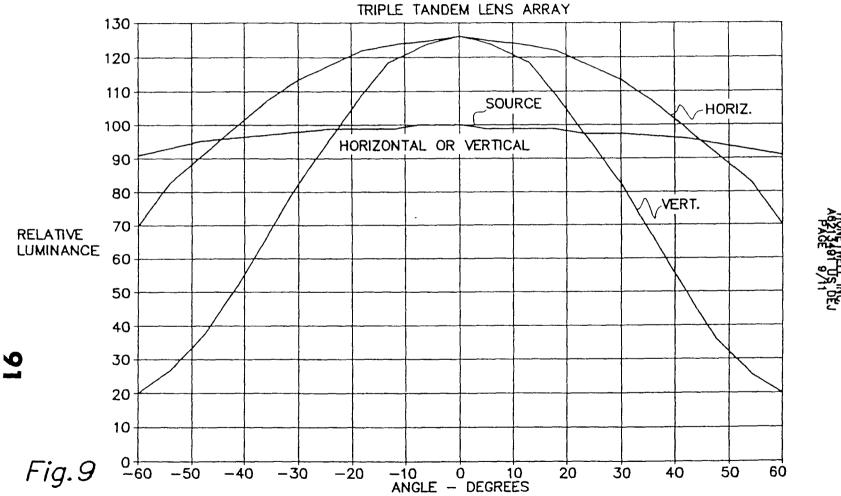
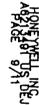


Fig. 10 TRIANGULAR LENS ARRAY

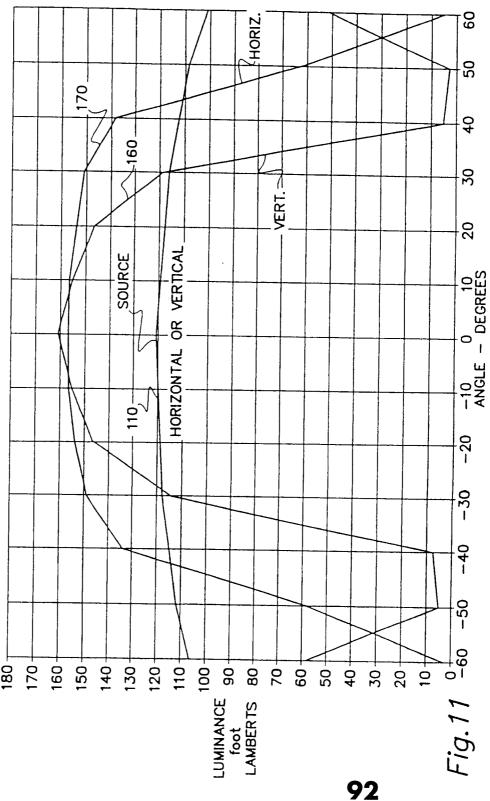








HONEYWELL INC. A6213491 US DEJ PAGE 10/11



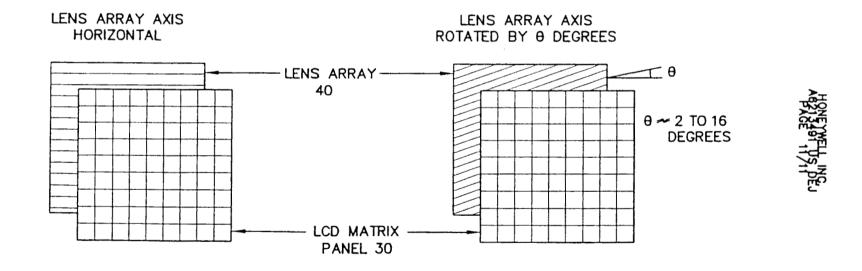


Fig.12



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SERIAL NUMBER FILING DATE	FIRST NAME	DAPPLICANT		ATTORNEY DOCKET NO.
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ciencie Videa I I INC.			ART UNIT	PAPER NUMBER
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PHOENIX, AZ 85027		1		1L
T T TOOLS TO SEE THE S		لـــ	DATE MAILED:	09/24/93

NOTICE OF DRAWING REQUIREMENTS

The PTO delayed in providing a commercial bonded draftsman with drawings from the above-identified application. The delay prevented the draftsman from filing corrected drawings within the response period set in the Notice of Allowability mailed Hence, said response period is hereby vacated. THE SHORTENED STATUTORY PERIOD FOR RESPONSE to comply with the requirement for drawing corrections is set to EXPIRE ONE MONTH FROM THE DATE OF THIS LETTER. Failure to comply will result in the ABANDON-MENT of this application. Extensions of time may be obtained under the provisions of 37 CFR 1.136(a) by filing the appropriate request and fee before the end of the six month statutory period for response.
Corrected/substituted drawings for the above-identified application, received in the PTO on 2777, are still considered informal for the reason(s) identified on the attached Form PTO-948.
Applicant has the time remaining in the response period set in the Notice of Allowability or
Applicant has the time remaining in the response period set in the Notice of Allowability or Notice of Drawing Requirements mailed
☐ The PTO delayed in reviewing the corrected drawings. Applicant is given ONE month time
limit from the date of this letter to provide corrected drawings. NO EXTENSION OF THIS TIME LIMIT MAY BE GRANTED UNDER EITHER 37 CFR 1.136(a) or (b). See MPEP 714.03. However, the response period set in the Notice of Allowability or Notice of Drawing Requirements mailed may be extended under the provisions of 37 CFR 1.136(a) by filing the appropriate request and fee before the end of the six month statutory period for response.
☐ Corrected/substituted drawings for the above-identified application received in the PTO
on were submitted outside of the period for response set in the Notice
of Allowability or Notice of Drawing Requirements mailed This appli-
cation will become abandoned unless applicant obtains an extension of time under the provisions of 37 CFR 1.136(a) by filing the appropriate request and fee before the end of the
six month statutory period for response.

3 ATTACHMENT: PTO-948

PTO FORM (REV. 7-82)	948
GROUP	

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ATTACHMENT TO PAPER NUMBER	11
APPLICATION NUMBER	47

NOTICE OF DRAFTSPERSON'S PATENT DRAWING REVIEW

THE PTO DRAFTSMEN REVIEW ALL ORIGINALLY FILED DRAWINGS REGARDLESS OF WHETHER THEY WERE DESIGNATED AS INFORMAL OR FORMAL. ADDITIONALLY, THE PATENT EXAMINER WILL ALSO REVIEW THE DRAWINGS FOR COMPLIANCE WITH THE REGULATIONS.

7 7 7	7 .
The drawings filed $8-27-9$	7.)
A. are approved by the draftsperson.	
B. The objected to by the draftsperson under 37 CFR 1, submission of new, corrected drawings at the appropriant instructions listed on the back of this Notice.	.84 for the reason(s) checked below. The examiner will require iate time. Corrected drawings must be submitted according to the
1. Paper and ink. 37 CFR 1.84(a)	5. Hatching and Shading. 37 CFR 1.84(d)
Sheel(s)Poor.	Shade Lines are Required.
2. Size of Sheet and Margins. 37 CFR 1.84(b)	Fig(s)
Acceptable Paper Sizes and Margins Paper Size	Criss-Cross Hatching Not Allowed.
8 1/2 by 8 1/2 by DfN size A4	Fig(s)
Margin 14 inches 13 inches 21 by 29.7 cm. Top 2 inches 1 inch 2.5 cm.	Fig(s)
Left 1/4 Inch 1/4 inch 2.5 cm.	Parts in Section Must be Halched.
Right 1/4 Inch 1/4 Inch 1.5 cm.	Fig(s)
Bottom 1/4 Inch 1.0 cm.	6. Reference Characters. 37 CFR 1.84(f)
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Sheet(s) are all overse	Fig(s) Reference Characters Placed Incorrectly.
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☐ TOP ☐ RIGHT	Figures Must be Numbered Properly.
☐ LEFT ☐ BOTTOM	Figures Must Not be Connected.
3. Character of Lines. 37 CFR 1.84(c)	Fig(s)
Lines Pale or Rough and Blurred. Fig(s)	8. Identification of Drawings. 37 CFR 1.84(1)
	Extraneous Matter or Copy Machine
Solid Black Shading Not Allowed.	Marks Not Allowed. Fig(s)
•., ==	9. Changes Not Completed from Prior PTO-948 dated
4. Photographs Not Approved.	
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Telephone inquires concerning this review should be direct	ted to the Chief Draftsperson at telephone number (703) 305-8404.
- K. Willia	<u> </u>
Reviewing Draftsperson Note: Any objection to the drawings made by the examiner will be	Date

PART B—ISSUE FEE TRANSMITTAL **MAINTIG INSTRUCTIONS: This form should be used for transmitting the ISSUE FEE. Blocks 2 through 6 should be comprehed **M* appropriate. In the correspondence including the Issue Fee Receipt, the Patent, advances orders and notification of maintenance lees will be finalled to addresse red in Block 1 unless you direct otherwise, by: (a) specifying a new correspondence address in Block below; or (b) providing the PTO with a separate EADDRESS for many or the notifications with the payment of issue Fee or thereafter. See reverse for Certificate of Markott 1. CORRESPOND ARE ADDRESS 1. CORRESPOND ARE ADDRESS 2. INVENTOR(S) ADDRESS CHANGE (Complete only if more is a change in the payment of the payment o	nailed to addressee TO with a separate
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DOCKET NO. A6213491

PATENT

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

re application of: RICHARD MCCARTNEY ET AL

Group No.:

Serial No.: 07/911,547 Filed: 0 / 07/09/92

2504 Examiner: H. MAI

For: "DIRECTIONAL DIFFUSER FOR A LIQUID CRYSTAL DISPLAY"

Date of mailing of PTOL 85 entitled "Natice of Allowance and Base Issue Fee Due"

Issue Batch No 098

BOX ISSUE FEE

Commissioner of Patents and Trademarks

Washington, D.C. 20231

TRANSMITTAL OF NEW DRAWING(S) TO CORRECT INFORMALITIES WITHIN THREE MONTH PERIOD OF RESPONSE SET IN NOTICE OF **ALLOWABILITY (PTOL 37)**

- NOTE: Applicant may correct any informalities in the drawings made by the Draftsman's objections on PTO-948 by filing new drawings with the changes incorporated therein. If the filing of the drawings are delayed until receipt of the "Notice of Allowability" (PTOL-37) the new drawings MUST be filed within the THREE MONTH shortened statutory period set for response in the "Notice of Allowability" (PTOL-37). Extensions of time may be obtained under the provisions of 37 CFR 1.136(a).
- NOTE: Corrected drawings as well as the Issue fee shold be addressed to: Box Issue Fee. Notice of November 30, 1990 (1122 O.G. 571 to 591).
- NOTE: Applicant is required to submit ACCEPTABLE corrected drawings within the three month shortened statutory period set in the "Notice of Allowability" (PTOL-37). Within that three month period, two weeks should be allowed for review by the Office of the correction. If a correction is determined to be unacceptable by the Office, applicant must arrange to have an acceptable correction re-submitted within the original three month period to avoid the necessity of obtaining an extension of time and of paying the extension fee. THEREFORE, APPLICANT SHOULD FILE CORRECTED DRAWINGS AS SOON AS POSSIBLE. Notice of January 14, 1985 (1051 O.G. 3).

CERTIFICATE OF MAILING (37 CFR 1.8)

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10/04/93

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(Signature of person mailing paper)

JOANNA JOHNSON

(Transmittal of New Drawing(s) to Correct Informalities Within Three Month Period of Response Set in Notice of Allowability (PTOL 37) [5-2.1]—page 1 of 2)

SUBMISSION OF DRAWING(S)

1. To correct the informalities	in the drawings as noted in	the Draftsman's objection(s)
on PTO-948 applicant submits sheets of drawings submitted	herewith new drawing(s) for	r this application. Number of
sheets of drawings submitted	ELEVEN (11)	_

NOTE: According to 37 CFR 1.84(1), identifying indicis (such as the attorney's docket number, inventor's name, number of sheets, etc.) not to exceed 2 3/4 inches may be placed in a centered location between the side edges within three-fourths inch of the top of the edge. Either this marking technique on the front of the drawing or the placement of this information on the back of the drawing is acceptable. However, for identification of the application number, the PTO prefers that is be placed on the front. Notice of September 30, 1986 (1070 O.G. 47-59, 54-5).

2. The three month period of response set in the Notice of Allowability (PTOL 37) expires on $\frac{10/19/93}{}$ and this submission is on or before this expiry date.

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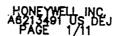
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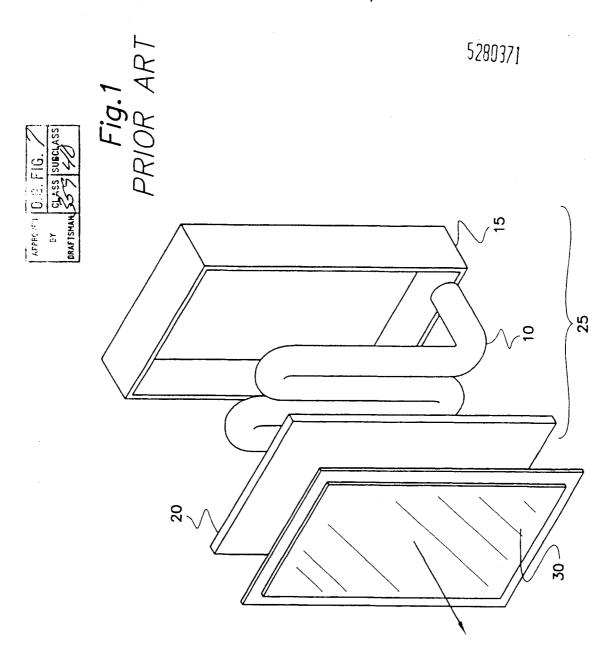
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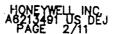
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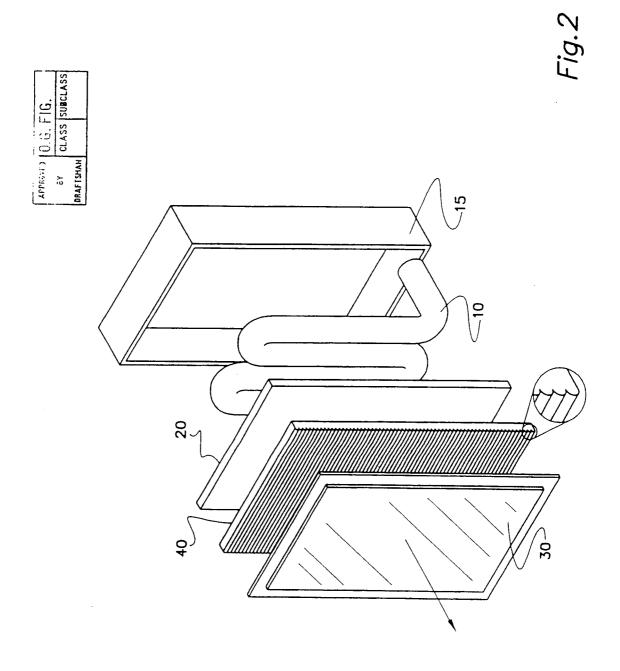
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PATENT LAW OFFICE HONEYWELL INC. P. O. EOX 21,111 PHOENIX, AZ 85036

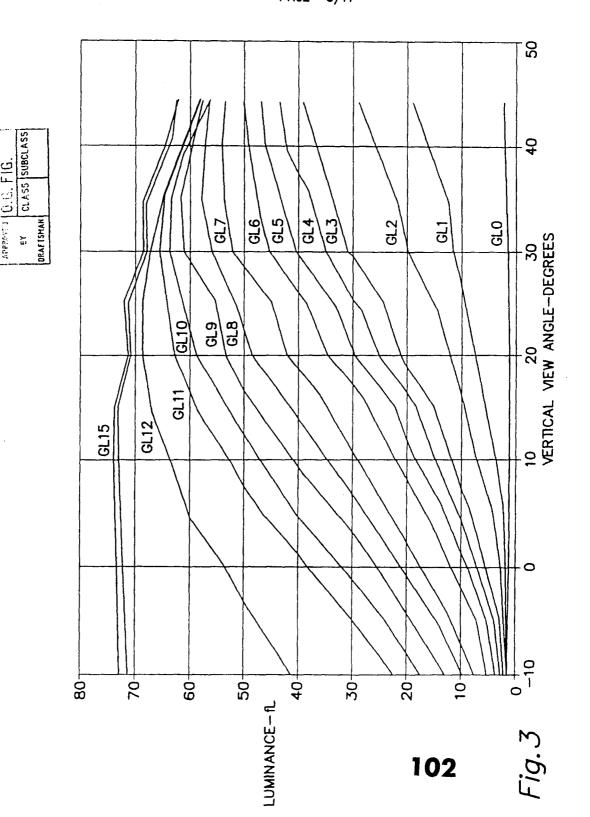


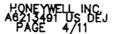






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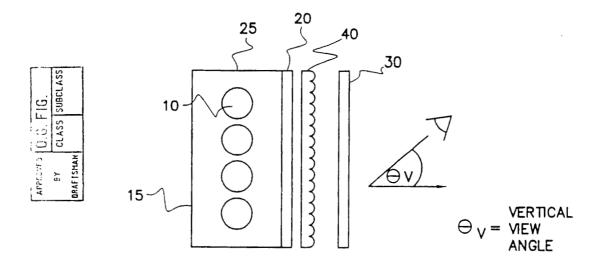
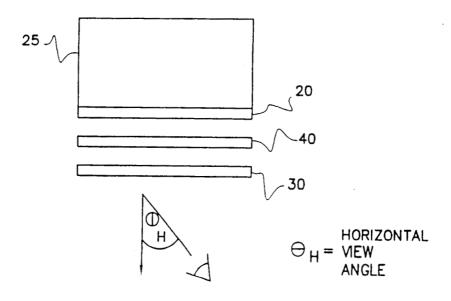


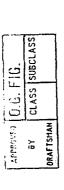
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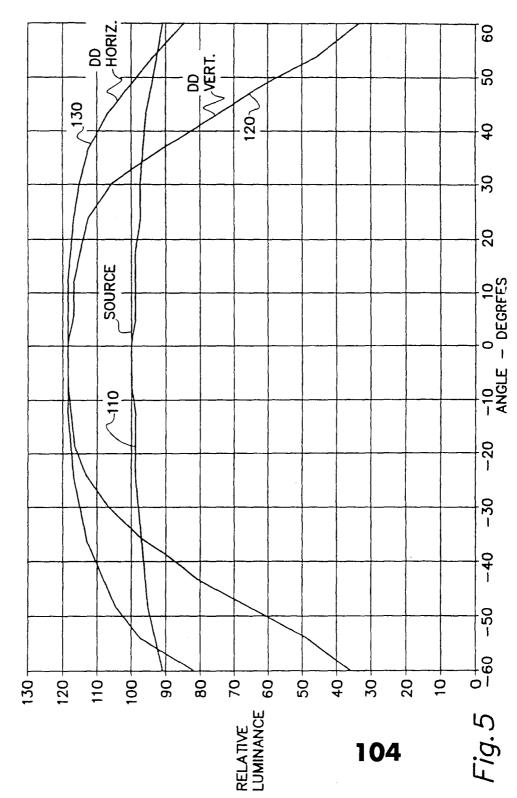


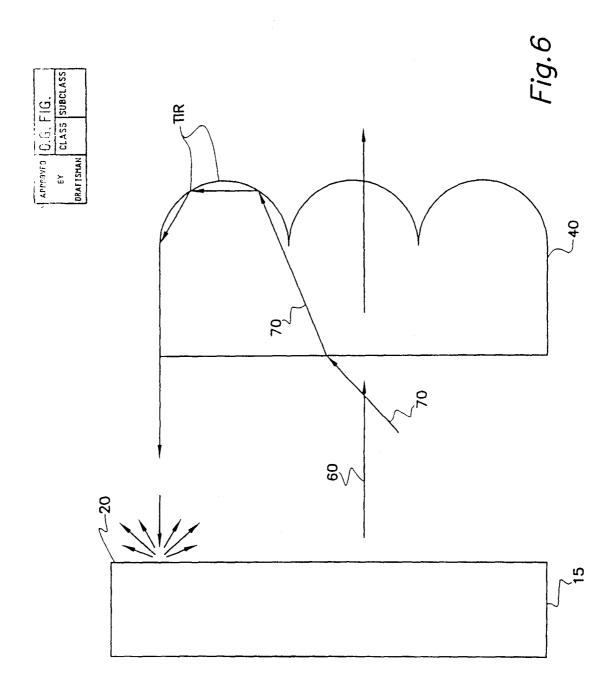
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Fig.4B

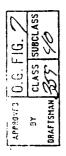
HONEYWELL INC. A6213491 US DEJ PAGE 5/11

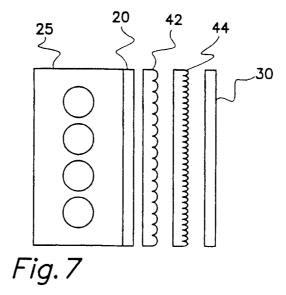












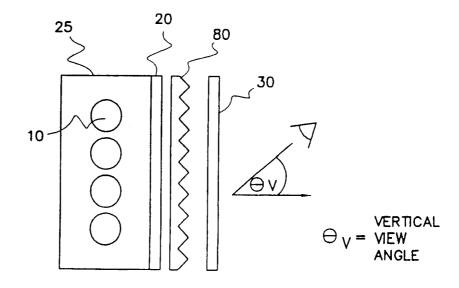
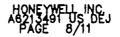
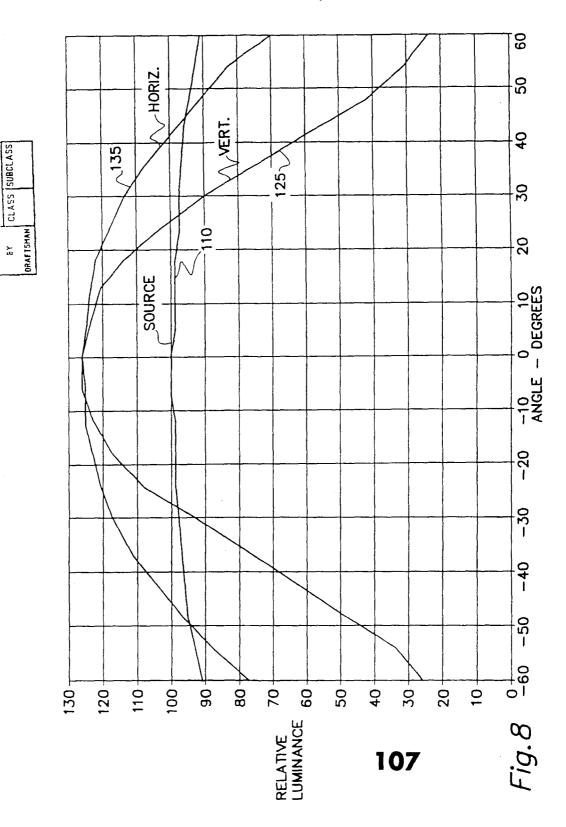


Fig. 10

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APPROVED 10.6. FIG.

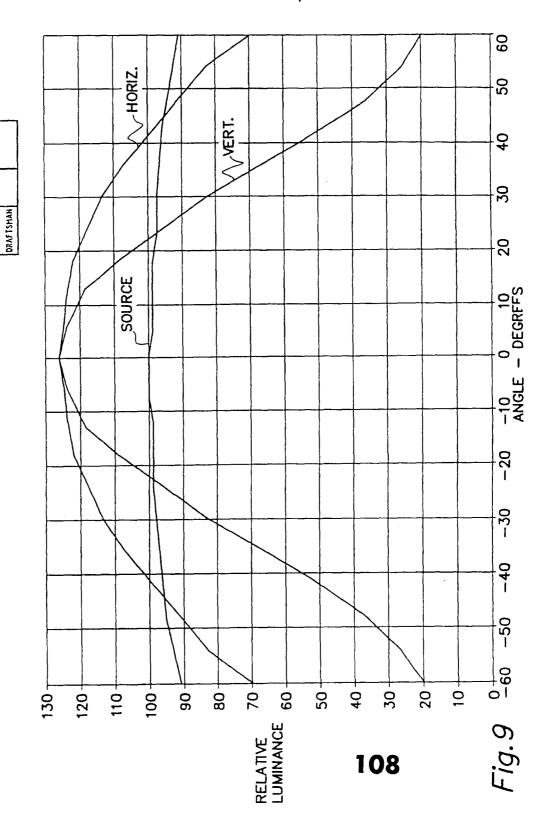




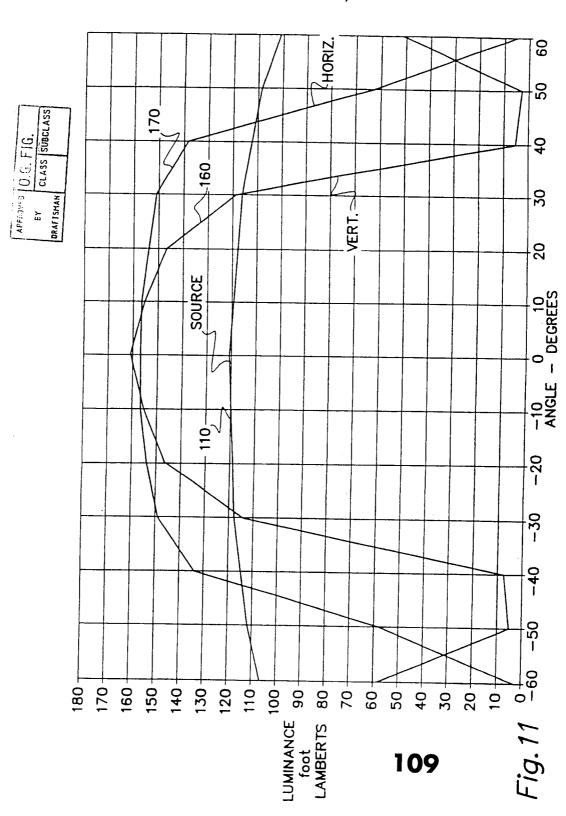
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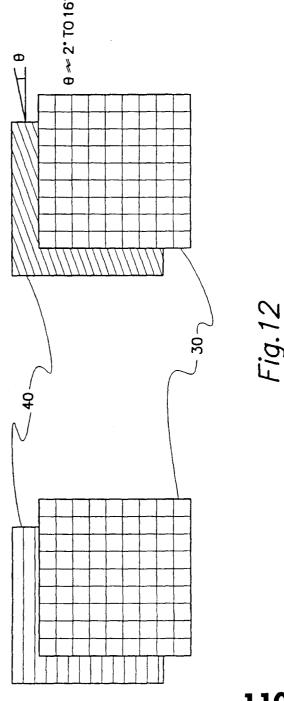
APPROVED 10.G. FIG.



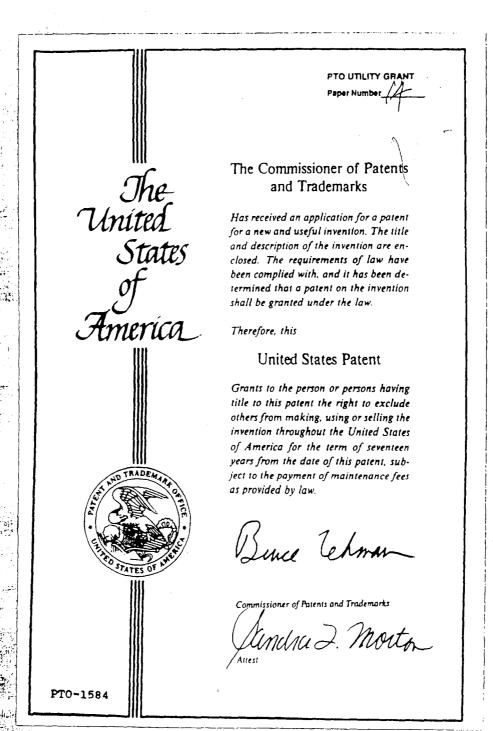












N 911547

PATENT APPLICATION SERIAL NO.

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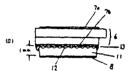
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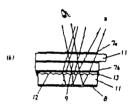
(54) LIQUID CRYSTAL DISPLAY ELEMENT
(11) 2-214822 (A) (43) 27.8.1990 (19) JP
(21) Appl. No. 64-36775 (22) 16.2.1989
(71) MATSUSHITA ELECTRIC IND CO LTD (72) TERUHISA ISHIHARA(1)

(51) Int. Cl. G02F1/1335,G02B5/02

PURPOSE: To obtain the liquid crystal display element which has no shades of display patterns on a reflecting plate and has excellent visibility by diffusing the light past a liquid crystal cell by a light diffusion plate having a rugged surface or a light diffusion plate fixed with many transparent beads.

CONSTITUTION: A 1st polarizing plate 7a and a 2nd polarizing plate 7b are provided on both surfaces of the liquid crystal cell 6. The light diffusion plate 11 is one-side ground glass having the rugged surface 12 and the reflecting plate 8 consisting of a polyester film deposited with aluminum by evaporation is provided on the smooth surface thereof. This light diffusion plate 11 and the reflecting plate 8 are fixed in the form of being superposed on the 2nd polarizing plate 8 are fixed in the form of being superposed of the 2nd polarizing plate 7b to the liquid crystal cell 6. The display patterns 9 are, therefore, visible in the same manner as heretofore, but the light past the liquid crystal cell 6 is diffused by the rugged surface 12 of the light diffusion plate 11. The formation of the distinct shadows is averted in this way and the double appearance of the display patterns is obviated. The extremely good visibility is thus obtd.





a: light

Filed 04/25/2008

54) MANUFACTURE OF LIQUID CRYSTAL DISPLAY

- 11) Kokai No. 52-68400 (43) 6.7.1977 (21) Appl. No. 50-143962
- 22) 12.5.1975
- 71) HITACHI SEISAKUSHO K.K.
- 72) HIRONARI TANAKA (2)
- 52) JPC: 101E9;101E5;104G0
- 51) Int. Cl². G09F9/00,G02F1/13
- PURPOSE: To increase transparency of diffusion surface by giving etching process after mechanical polish of light diffusion surface of semiconductor of liquid crystal display
- CONSTITUTION: When electric field is applied between upper electrode 2a and lower electrode 2b opposing to desired pattern, the liquid crystal at that area loses light emission function and incident rays which passed deflecting plate 6a is shut out by deflection plate 6b. Here, the light diffusion surface receives polish etching to lower light diffusion property a liftle, and has increased transparency. Therefore, the external light which passed through plate 6a has extremely decreased diffusion light quantity, so that most of the light transmits light director 7 and is then reflected at surface 7b. Thus, the display pattern can be read extremely easily. In this structure, the production of light diffusion surface is facilitated only by addition of etching process with increased transparency. As a result, the incident transmittance of external light is greatly increased to display pattern extremely clearly. At the same time, instantaneous and clear reading of the display beand a nazzible change to bottoment of directivity of light reflection surface 7b.

Technical Disclosure Bulletin

Vol. 33 No. 1B June 1990

POLARIZED BACKLIGHT FOR LIQUID CRYSTAL DISPLAY

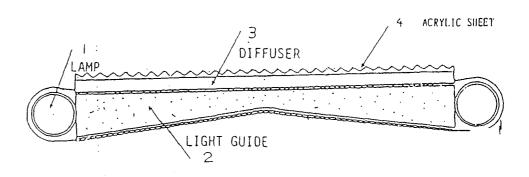


fig. 1

Disclosed is a backlight device for a transmissive liquid crystal display. This device emits a polarized light whose polarizing axis is parallel with that of a polarizer located on one side of a liquid crystal cell and near the backlight so that the light can pass through the polarizer more than a non-polarized light.

Light which has no polarization from a backlight into the liquid crystal cell has uniform electromagnetic field for 360 degrees. Theoretically, 50 percent of electromagnetic field is absorbed and 50 percent is transmitted by the polarizer. In actuality, 58 percent of electromagnetic field is absorbed and 42 percent is transmitted.

With reference to Fig. 1, the backlight disclosed herein consists of fluorescent lamps 1, an acrylic transparent light guide 2, an acrylic translucent diffuser 3, and an acrylic sheet 4 which has an indented cross-section. Light emitted from the fluorescent lamps 1 is conducted through the light guide 2 by the law of total reflection and is scattered by the diffuser 3 for the purpose of uniform luminance. The acrylic sheet 4 not only optimizes the emissing direction of light by varying the indentation angle but also polarizes the light. Fig. shows a rotation angle versus luminance measured with a polarizing prism. In this case, the acrylic sheet has a indentation angle of 90

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POLARIZED BACKLIGHT FOR LIQUID CRYSTAL DISPLAY - Continued

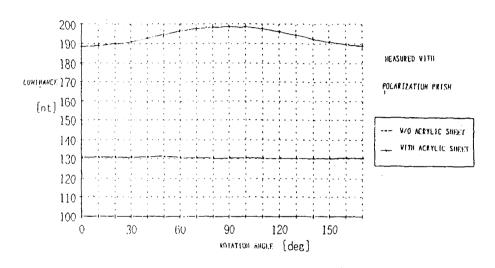


Fig. 2

degrees. This chart shows that luminance changes according to the rotation angle, that is to say, the light has polarization. Five percent of luminous increase is achieved by arranging a polarizing axis of the polarizer and transmissive axis of the acrylic sheet parallel.

In the above example, 5 percent of luminous increase is achieved in consequence of 5 percent of polarization of light. In case linear polarization of light is accomplished, the backlight device makes it possible to eliminate the polarizer located on the backlight side of the liquid crystal cell.

EXHIBIT C

Claim Language*	Honeywell's Construction	Manufacturer Defendants' Construction
A display apparatus comprising:	A display apparatus is a direct view LCD module. See, e.g., Col. 2, ll. 51-55: liquid crystal panel comprised of a number of individual liquid crystal elements which are alternatively energized in order to form a desired pattern image for viewing from the front of the liquid crystal display. File History p. 60 - Amendment and Response to Office Action dated February 2, 1993, p. 3 (distinguishing between projection apparatus and direct view displays); Figs. 4A and 4B. The term comprising signifies that this claim is openended; it is not limited to only the recited claim elements, but covers an apparatus that contain additional unclaimed components.	A liquid crystal display (LCD) module, i.e., the light source, lens arrays and liquid crystal panel. See, e.g. Col. 1 line. 63 - col. 2 line 1 (SUMMARY OF THE INVENTION).
a <u>light source</u> ;	A light source for illuminating the claimed liquid crystal panel.	A source of distributed light. See col. 2 lines 46-51; col. 3 lines 24-29. Figs. 1 and 2.
	E.g., Lamp 10 (Figs. 1, 2, 4A, 7 and 10); Col. 5, ll.	Referring now to FIG. 1 there is shown a cross section of a typical prior art liquid crystal display

Claim Language*	Honeywell's Construction	Manufacturer Defendants' Construction
	This allows the reduction of the thickness or optical density of the conventional diffuser while still achieving the same system luminance uniformity and masking of undesired spatial artifacts from the light source, but with higher luminance at the output. File History, p. 53 - Office Action, dated September 30, 1992, p. 2 referencing lamps in Abileah '783 patent ("Abileah et al teach a light source 100".	apparatus including backlight array 25 comprising lamp 10, rear reflecting surface 15 and lambertian diffuser 20. The backlight array provides a source of light which impinges on liquid crystal panel 30 Col. 2 lines 46-51. The apparatus of the present invention includes the backlight array and liquid crystal of the prior art as shown in FIG. 1 with the addition of a lens array 40 inserted between the lambertian diffuser 20 of the prior art and liquid crystal display panel 30, as shown in FIG. 2. Col. 3 lines 24-29.
a liquid crystal panel mounted adjacent to said light source for receiving light from said light source; and	A liquid crystal panel is mounted near the light source and receives light from the light source.	Defendants agree with Honeywell's construction of this limitation.

Claim Language*	Honeywell's Construction	Manufacturer Defendants' Construction
first and second lens arrays, each having a plurality of individual lenslets,	A lenslet is a light-refracting structure. <i>E.g.</i> , Col. 3, ll. 60-63. A lens array is a structure that contains a pattern of independently operating light refracting structures (lenslets).	I) Two lens arrays each consisting of a member separate from the light source and having a plurality of lenslets. See col. 1 line 67 - col. 2 line 3; col. 3 lines 24-52; Figs. 2, 4A, 4B, 6, 7, 10.
ichisicus,	E.g., Fig 7, Els. 42 and 44; Fig. 10, El. 80; Figs. 2 and 6, El. 40; Col. 5, ll. 6-15: It was also discovered that the maximum increase in luminance was obtained using a triangular lens array having an included angle of 90° as illustrated in Fig. 10. This configuration resulted in a variation of luminance with vertical and horizonal viewing angles which was quite steep as illustrated by curves 160 and 170 of Fig. 11. Other lens array shapes may be selected as desired to obtain the required concentration of luminance and variation of luminance with vertical and horizonal viewing angle for a particular application. See also File History, pp. 33-34 - Original Application, dated July 7, 1992, claims 1-3 and 6.	II) The lens arrays are arranged such that the lenslets on the first and second lens arrays: a) face toward the liquid crystal panel (See col. 2 lines 15-18, 22-40; col. 3 lines 50-56; col. 4 lines 46-58; col. 5 lines 6-12; Figs. 2, 4A, 5 - 11); b) are parallel to each other, and parallel to the horizontal axis of the liquid crystal panel (aside from any "slight misalignment") (See col. 1 lines 33-39; col. 1 line 62 - col. 2 line 3; col. 2 lines 32-33; col. 3 lines 1-14; col. 4 lines 26-34; col. 4 line 52 - col. 5 line 5; Figs. 7, 8); c) have different pitches from each other and from the liquid crystal panel (See col. 4 lines 26-45; col. 4 line 59 - column 5 line 5; Fig. 7); and d) provide a variation of light transmission with vertical viewing angle. See col. 1 lines 33-39; col. 1 line 62 - col. 2 line 3; col. 4 lines 52-58; Figs. 2, 4A, 6, 7, 10. Exemplary Intrinsic Support for I): The foregoing and other objects are achieved in the present invention wherein there is providedone or more directional diffuser lens arrays disposed

Claim Language*	Honeywell's Construction	Manufacturer Defendants' Construction
		between the light source and the liquid crystal array Col. 1 line 62 - col. 2 line 1 (SUMMARY OF THE INVENTION).
		The apparatus of the present invention includes the backlight array and liquid crystal of the prior art as shown in FIG. 1 with the addition of a lens array 40 inserted between the lambertian diffuser 20 of the prior art and liquid crystal display panel 30, as shown in FIG. 2. It was found that by inserting a directional diffuser consisting of a cylindrical lens array 40 between the lambertian diffuser and the liquid crystal panel that both of the desired effects could be accomplished. For example, FIG. 5 illustrates that with the insertion of lens array 40 as shown in FIGS. 4A and 4B
		The effect which results <u>from the insertion of the</u> <u>cylindrical lens array</u> is explained by reference to FIG. 6
		Col. 3 lines 24-52. Exemplary Intrinsic Support for II)a:

Claim Language*	Honeywell's Construction	Manufacturer Defendants' Construction
		The effect which results from the insertion of the cylindrical lens array is explained by reference to FIG. 6 wherein there are shown light rays from the lambertian source diffuser impinging on the lens array from various angles. Col. 3 lines 50 - 54.
		Exemplary Intrinsic Support for II)b: 25 20 42 44 50 Fig. 7
		Exemplary Intrinsic Support for II) c :

Claim Language*	Honeywell's Construction	Manufacturer Defendants' Construction
		For the desired specific implementation it was discovered that the adverse interaction producing moire patterns could be eliminated by including a second lens array with a different number of lenses per inch. The combination of the dual lenses increased the desired reduction in luminance with increased viewing angle, and in addition reduced or eliminated the moire patterns with the selection of an appropriate pitch, or number of lenses per inch, for the two lenses in question. As illustrated in FIG. 7, one of the lens arrays 42 was selected to have a relatively coarse pitch with respect to that of the liquid crystal display and the second lens array 44 was selected to have a relatively fine pitch with respect to that of liquid crystal display. In addition, since moire effects result when both of the lens arrays have the same spatial frequency, the rear array 42 should have a coarse resolution or low spatial frequency while the front lens array 44 should have a fine resolution or high spatial frequencies should be selected to avoid integral multiples of the other. Col. 4 lines 26-65.

Claim Language*	Honeywell's Construction	Manufacturer Defendants' Construction
		Exemplary Intrinsic Support for II)d:
		In certain applications, such as for example an aircraft cockpit, the typical vertical viewing angle is fixed within a relatively narrow range and it would therefore be desirable to concentrate a higher percentange of the energy from the light source within a particular range of viewing angles. Col. 1 lines 33-39. The foregoing and other objects are achieved in the present invention wherein there is provided a liquid crystal display apparatusfor providing a tailored variation of luminance from the liquid crystal display as a function of vertical viewing
		angle. Col. 1 line 62 - col. 2 line 3 (SUMMARY OF THE INVENTION).
		For the particular application in question the preferred embodiment included two lens arrays in series which provided the best tradeoff of decrease in luminance with variation of vertical viewing angle, while not adversely affecting the variation in luminance with horizonal viewing angle. Col. 4 lines 52-58.
disposed between said light source and said	No Construction Necessary	Positioned between the light source and the liquid crystal panel, with a purposeful and defined air gap at

Claim Language*	Honeywell's Construction	Manufacturer Defendants' Construction
liquid crystal panel		the interface of the light source and the one of the lens arrays closest to the light source. See col. 3 lines 26-28, 55-56; col. 4 lines 4-16; Fig. 6, and originally filed Fig. 6: An air gap must be present at the interface of the
		lambertian diffuser and the lens array.
		Col. 3 lines 55-56.
for providing a predetermined variation with viewing angle of light transmission from said light source through said lens arrays and said liquid crystal panel,	The lens arrays provide a variation of light transmission with viewing angle; as a result of the arrays, the transmission of light through the liquid crystal panel varies with the angle from which the panel is viewed. See e.g., Col. 1, Il. 8-10, 36-45, 48-61: a liquid crystal display (LCD) having a directional diffuser to provide a tailored variation of luminance with viewing angle. *** it would therefore be desirable to concentrate a higher percentage of the energy from the light source within a particular range of viewing angles. It would therefore be desirable to provide a directional diffuser for use	See II(d), infra.
	with a liquid crystal display to provide a tailored variation of luminance with viewing angle while also providing a	

Claim Language*	Honeywell's Construction	Manufacturer Defendants' Construction
	concentration of the light energy from the light source within a predetermined range of viewing angles. * * *	
	It is therefore an object of the present invention to provide a directional diffuser element for a liquid crystal display to provide a tailored variation of luminance with viewing angle.	
	It is a further object of the present invention to provide a liquid crystal display having less variation of intermediate gray-level luminance with viewing angle.	
	It is still further an objection of the present invention to provide a liquid crystal display combining the above features to provide a higher concentration of light energy, and therefore increased luminance, within a particular range of viewing angles thereby providing a more efficient use of light energy available from a light source.	
	See also, Col. 3, 11. 19-24:	
	It would therefore be more energy efficient if a substantial portion of the light energy could be redirected so as to be concentrated in the viewing angles of	

Claim Language*	Honeywell's Construction	Manufacturer Defendants' Construction
	interest for a particular application.	
	See, Col. 3, ll. 60- Col. 4, l. 16:	
	Those rays that are normal to the source diffuser but less than the critical angle within the lens array are passed through the lens array materially unobstructed, except for a small amount of surface reflection. Rays which enter at oblique angles and are greater than the critical angle of the lens array undergo total internal reflection at the inside of the lens surface as illustrated by ray tracing 70. These rays are reflected with no loss due to the total internal reflection effect around the lens periphery. They exit the rear of the lens array and return to the source diffuser where they undergo a secondary diffuse reflection from the source diffuser.	
	However, because the source diffuser is not totally reflective, some of the returned rays are transmitted through the diffuser and are then reflected from the backlight enclosure surface 15 of Fig 4A. Some fraction of these rays are reflected internally to exit the diffuser again. These reflected rays again have a lambertian distribution at the surface of lambertian diffuser 20. It is apparent from this interaction between the lens	

Claim Language*	Honeywell's Construction	Manufacturer Defendants' Construction
	array and the backlight that rays which impinge close to the normal tend to be intensified while those rays which impinge at oblique angles undergo total internal reflection and are returned to the diffuser and diminished somewhat from this statistical process.	
	Col. 5, ll. 6-15:	
	It was also discovered that the maximum increase in luminance was obtained using a triangular lens array having an included angle of 90° as illustrated in Fig. 10. This configuration resulted in a variation of luminance with vertical and horizonal viewing angles which was quite steep as illustrated by curves 160 and 170 of Fig. 11. Other lens array shapes may be selected as desired to obtain the required concentration of luminance and variation of luminance with vertical and horizonal viewing angle for a particular application.	
wherein at least one of said first and second lens arrays is rotated about an axis perpendicular to said liquid crystal panel in	A slight misalignment is a misalignment of typically 2-16 degrees between an axis of the lens array and an axis of the pixel arrangement in the liquid crystal panel. See e.g., Col. 5, ll. 21-28:	One or more of the lens arrays is intentionally rotated at an angle of not less than 2 degrees and not more than 16 degrees in relation to the horizontal axis of the liquid crystal panel. See col. 2 lines 40-42; col. 5 lines 16-28; Fig. 12.
order to provide a slight misalignment between	This residual moiré can be removed by rotating the lens array 40 with the	FIG. 12 shows the angular rotation of the lens array with respect to the LCD matrix array to

Claim Language*	Honeywell's Construction	Manufacturer Defendants' Construction
said lenslets and said liquid crystal panel.	respect to the LCD array 30, as illustrated in Fig. 12. This rotation of the lens array by a few degrees (Typically 2 to 16 degrees) from the horizontal axis causes a small change in the effective spatial frequency difference of the two arrays and thereby eliminates the residual moiré. Fig. 12: Fig. 12: Fig. 12: File History, pp. 33 & 35 - Original Application, dated July 7, 1992, claims 1-3 and 9.	eliminate residual moiré effects. Col. 2 lines 40-42. This residual moire can be removed by rotating the lens array 40 with the respect to the LCD array 30, as illustrated in FIG. 12. This rotation of the lens array by a few degrees (Typically 2 to 16 degrees) from the horizontal axis causes a small change in the effective spatial frequency difference of the two arrays and thereby eliminates the residual moire. Col. 5 lines 21-28. Fig. 12

EXHIBIT D

IN THE UNITED STATES DISTRICT COURT FOR THE DISTRICT OF DELAWARE

HONEYWELL INTERNATIONAL INC. and HONEYWELL INTELLECTUAL PROPERTI	
Plaintiffs,	(Consolidated)
V.)
APPLE COMPUTER, INC., et al.,)
Defendants.)

Expert Report for Defendants FUJIFILM Corporation, FUJIFILM U.S.A., Inc., Samsung SDI Co., Ltd., Samsung SDI America, Inc., and Optrex America Inc. on Invalidity and Unenforceability

<u>by</u>

Dr. Elliott Schlam

Public Version

shown in Fig. 2. The lenslets of the lens array face in the direction of the liquid crystal panel. This configuration is clearly seen in Figs. 2, 4A, 6, 7 and 10.

- and the date the invention was made claimed by Honeywell) essentially diffuses the irregular pattern of light coming from the back of the backlight (caused by, in the case of the '371 patent, the use of a serpentine-shaped lamp 10) to light that is more uniformly distributed across the area of the backlight and has essentially the same luminance regardless of the angle at which one views the light coming from the backlight. A lambertian diffuser helps ensure that the image created by the LCD is not distorted by an irregular light pattern shining through it. This irregularity is generally caused by the finite nature of the light source itself, such as a linear or serpentine shaped cold cathode fluorescent lamp ("CCFL") or point source light emitting diode ("LED") or groups of LEDs. The use of side lit backlights was known prior to the earliest date of reduction to practice of the '371 patent claimed by Honeywell but is not disclosed in the '371 patent.
- 66. The '371 patent describes that inserting one or more lens arrays, each with an array of horizontally extending lenslets, referred to by the applicants as "directional diffusers," between the lambertian diffuser and the liquid crystal panel to concentrate the overall light energy within a range of vertical angles. See, for example, the '371 patent, col. 3 lines 37 43 (single lens array); Fig. 8.
- 67. A person of ordinary skill in the art would have understood from reading the '371 patent that an air gap must be present at the interface of the lambertian diffuser (light source) and the adjacent lens array. "An air gap must be present at the interface of the lambertian diffuser and the lens array." See the '371 patent, col. 3 lines 55-56. An air gap ensures that light is refracted

by the change in index of refraction as it travels between different materials, as when the light leaves the lambertian diffuser, travels through the air and enters the lens array, as can be seen in Fig 6.

- 68. An air gap as described in the specification of the '371 patent must include a well-defined space between the lambertian diffuser and lens array. An LCD module normally does not have a built-in "air gap" (as that term is used in the '371 patent) even though there may be random points between the lambertian diffuser and the lens array where the lens components do not touch. An "air gap" (as used in the '371 patent) requires the LCD module designer to take affirmative steps, such as incorporating a physical spacer between the two components and ensuring that the components are stiff enough to produce the gap. Random points of contact would adversely affect the operation of the device by creating blemishes or irregularities on the display.
- 69. The drawings submitted with the original application actually identified the space between the diffuser 20 and the lens array 40 of Fig. 6 as an "AIR GAP." The term was removed when the final drawings were submitted on October 4, 1993.
- 70. Upon review of the '371 patent, it is evident that applicants experienced "significant moiré patterns" when a single lens array containing 142 lenses per inch and the display panel matrix had a spatial frequency resolution of 172 dots or pixels per inch. See '371 patent, col. 4, lines 20-25. One skilled in the relevant art would not be surprised by the existence of moiré interference in this situation because of the similarity of pitches and alignment of the two patterns in question.
- 71. The '371 patent specification discusses that the adverse interaction producing moiré patterns could be eliminated (or at least minimized) by including two lens arrays with the

specification refers to "a lens array 40 inserted between the lambertian diffuser 20 of the prior art and liquid crystal display panel 30" See '371 patent at col. 3, lines 26-28. It also states: "An air gap must be present at the interface of the lambertian diffuser and the lens array." See '371 patent at col. 3, lines 55-56. One of ordinary skill in the art, reading the specification's use of the word "must" would understand that an air gap must be present in order to create the change in index of refraction that occurs as the light enters the lens array from the air gap. See for example light ray 70 in Fig. 6, which also shows an air gap between diffuser 20 and lens array 40 and the version of Fig. 6 filed with the application which labels the space between diffuser 20 and lens array 40 as an "AIR GAP." Ex. D2 (application).

- 7. at least one of the lens arrays is rotated about an axis perpendicular to the liquid crystal panel in order to provide a slight misalignment between said lenslets and said liquid crystal panel
- 149. The term should be interpreted to mean one or more of the lens arrays is intentionally rotated at an angle of not less than 2 degrees and not more than 16 degrees in relation to the horizontal axis of the liquid crystal panel.
- specification states: "Even though the spatial frequencies of the directional diffuser lens array and LCD panel have been selected to be greatly different and non-integer multiples, some visual banding effects or moiré pattern effects may still be apparent to the viewer. This is especially true at off-axis viewing conditions. This residual moiré can be removed by rotating the lens array 40 with the respect to the LCD array 30, as illustrated in FIG. 12. This rotation of the lens array by a few degrees (Typically 2 to 16 degrees) from the horizontal axis causes a small change in the effective spatial frequency difference of the two arrays and thereby eliminates the residual

15a, 15b are essentially lens arrays, having either convex-concave lenslets 16a, 16b or triangular prismatic lenslets. See, for example, par. 0014. The lenslets on each directional sheet 15a, 15b face toward the panel 10. The directional sheets 15a, 15b (and their respective lenslets) are crossed at 90 degrees relative to each other to achieve desired luminance. See, for example, pars. 0011 and 0012.

- 225. In the alternate embodiments of Figs. 3 and 6 only one directional sheet 15 is used. Unlike the embodiments of Figs. 1 and 2, in which the lenslets of the directional sheets are orthogonal to the edges of the liquid crystal panel, the lenslets of sheet 15 are rotated, such that they are disposed at a diagonal with respect to the pixel arrangement of the panel. See pars. 0011 and 0019.
- the lenslets of the directional sheets 15 and the pitch of the pixels of the liquid crystal panel 10. See par. 0008. More specifically, the application explains moiré interference is created by interference between the lenslets and the pixel electrodes of the panel 10. See par. 0017. The application explains that each of the crossed directional sheets 15a, 15b configuration and the rotated sheet 15 configuration eliminates the moiré interference. See pars. 0018 and 0019.

X. SUMMARY AND ANALYSIS OF THE PRIOR ART

- A. Use of one or two lens arrays to provide a predetermined variation with viewing angle of light transmission from the light source through the lens array(s) and a liquid crystal panel
- 227. In the case of direct view LCD systems, it was well known to persons skilled in the art to use a lens array between a light source and a liquid crystal panel to shape and determine the viewing angle of the LCD system. It was known in the art that the light varies in a direction orthogonal to the direction of the lenslets and the plane of the lenslets of a lens array.

For example, the variation of light occurs in a plane perpendicular to the lens array and perpendicular to the direction of light.

- a. the IBM High Efficiency Back Light Article (Ex. G1 (pars. 175-176)) teaches the use of a lens array ("micro-prism-plate") facing toward the liquid crystal panel which redirects the light from the light source (light guide) to provide a predetermined variation with viewing angle (a narrower viewing angle) of light transmission from the light source through the lens array and the liquid crystal panel to reduce power consumption in a portable device. While the IBM High Efficiency Back Light article is silent as to whether the predetermined variation is in a horizontal or vertical viewing angle, one skilled in the art would know that the variation can be in either direction, depending on the intended application and adjust the direction of the micro-prism-plate accordingly.
- b. the '041 Abileah patent (Ex. E5 (pars. 180-182)) teaches the use of two crossed lens arrays 202, which redirect the light from the light source 200 toward the liquid crystal panel 205 to provide a predetermined variation with viewing angle (a narrower viewing angle in both the horizontal and vertical directions) of light transmission from the light source through the lens array and the liquid crystal panel to reduce power consumption in avionic and portable devices. One skilled in the art would know to have the lenslets in the two lens arrays extend in the same direction if variation with viewing angle in only one direction (e.g. horizontal) was desired.
- c. the IBM Polarized Backlight Article (Ex. E8 (par. 177)) teaches the use of a lens array ("acrylic sheet" with a lenticular structure) facing toward the liquid crystal panel which redirects the light from the light source (light guide 2) to provide a

predetermined variation with viewing angle (a narrower viewing angle) of light transmission from the light source through the lens array and the liquid crystal panel. While the IBM Polarized Backlight Article is silent as to whether the predetermined variation is in the horizontal or vertical direction, one skilled in the art would know that the variation can be in either direction, depending on the intended application and adjust the direction of the micro prism plate accordingly. One skilled in the art would also know that the result is a higher brightness at various viewing angles with a resultant power reduction for the same brightness level.

d. the JP '786 Matsuyama publication (Ex. G2 (par. 183)) teaches the use of two lens arrays (cylindrical (linear) Fresnel lenses 2"a, 2"b and 2"'a and 2"b) which redirect the light from the light source (tubular lamp 1', 1", 1"") to provide a predetermined variation with viewing angle (a narrower viewing angle in one or both directions) of light transmission from the light source through the arrays and the liquid crystal panel. A Fresnel lens is an array of individual optical elements that refract light and together simulate a plano-convex cylindrical lens in a sheet form. Each optical element (usually with a triangular cross section and differing in shape from the center to the edge) can be considered an independent lenslet so that each linear Fresnel lens has a plurality of individual lenslets as stated in claim 3 of the '371 patent. Unlike the '041 Abileah patent and the two IBM articles which provide a distributed source of light to the lens arrays, the JP '786 Matsuyama publication provides an undistributed line source of light and, therefore, uses a linear Fresnel lens array in place of a lenticular lens array since the linear Fresnel lens array also serves to distribute light from a line source of light to a broad beam. Compare Fig. 2 of the IBM High Efficiency Back Light Article (Ex